



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G1014ZX 6" X 48" BELT/9" DISC COMBO SANDER WITH CABINET STAND

### Product Dimensions:

Weight..... 153 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 30 x 24 x 56 in.  
Footprint (Length x Width)..... 15 x 16-1/2 in.

### Shipping Dimensions:

#### Carton #1

Type..... Cardboard Box  
Content..... Machine  
Weight..... 117 lbs.  
Length x Width x Height..... 29 x 19 x 15 in.  
Must Ship Upright..... No

#### Carton #2

Type..... Cardboard Box  
Content..... Stand  
Weight..... 56 lbs.  
Length x Width x Height..... 17 x 20 x 28 in.  
Must Ship Upright..... No

### Electrical:

Power Requirement..... 110V or 220V, Single-Phase, 60 Hz  
Prewired Voltage..... 110V  
Full-Load Current Rating..... 12A at 110V, 6A at 220V  
Minimum Circuit Size..... 15A at 110V, 15A at 220V  
Connection Type..... Cord & Plug  
Power Cord Included..... Yes  
Power Cord Length..... 72 in.  
Power Cord Gauge..... 16 AWG  
Plug Included..... Yes  
Included Plug Type..... 5-15 for 110V  
Recommended Plug Type..... 6-15 for 220V  
Switch Type..... Paddle Safety Switch w/Removable Key

### Motors:

#### Main

Horsepower..... 3/4 HP  
Phase..... Single-Phase  
Amps..... 12A/6A  
Speed..... 3450 RPM  
Type..... TEFC Capacitor-Start Induction  
Power Transfer ..... Belt  
Bearings..... Sealed & Permanently Lubricated  
Centrifugal Switch/Contacts Type..... External

**Main Specifications:**

**Belt Sander Info**

Sanding Belt Width.....	6 in.
Sanding Belt Length.....	48 in.
Sanding Belt Speed.....	1900 FPM
Sanding Belt Tilt.....	90 deg.
Max Height of Belt in Vertical Position.....	58 in.
Belt Tension Release Type.....	Quick Release
Platen Type.....	Graphite Coated
Platen Length.....	17 in.
Platen Width.....	6-1/4 in.

**Disc Sander Info**

Disc Diameter.....	9 in.
Disc Speed.....	2420 RPM
Disc Sandpaper Backing Type.....	PSA
Table Length.....	12-1/4 in.
Table Width.....	6 in.
Table Thickness.....	1 in.
Table Tilt.....	Left 0, Right 45 deg.
Table-to-Floor Height.....	37-1/2 in.

**Construction Materials**

Base.....	Cast Iron
Stand.....	Sheet Metal
Table.....	Cast Iron
Frame.....	Cast Iron
Disc.....	Cast Iron
Miter Gauge.....	Die Cast Aluminum/Aluminum Bar
Paint Type/Finish.....	Powder Coated

**Other Related Info**

Miter Gauge Slot Width.....	3/4 in.
Miter Gauge Slot Height.....	13/32 in.
Number of Dust Ports.....	2
Dust Port Size.....	2, 2-1/2 in.
Compatible Mobile Base.....	D2260A

**Other Specifications:**

Country of Origin .....	Taiwan
Warranty .....	1 Year
Approximate Assembly & Setup Time .....	30 Minutes
Serial Number Location .....	ID Label
ISO 9001 Factory .....	Yes

**Features:**

- Solid Cabinet Stand
- Built-in Storage Shelf
- Quick Belt Release Mechanism
- Cast-Iron Table, Disc and Body
- 6" x 48" 100-Grit Sanding Belt Included
- 9" 100-Grit Sanding Disc Included