



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0642 15 BIT LINE BORING MACHINE

### Electrical:

Minimum Circuit Size..... 15 amp  
 Switch..... ON/OFF Push Button  
 Switch Voltage..... 110V  
 Cord Length..... 118 in.  
 Cord Gauge..... 14 guage  
 Plug Included..... No

### Motors:

#### Main

Type..... TEFC Capacitor Start Induction  
 Horsepower..... 1 HP  
 Voltage..... 110/220V  
 Prewired..... 110V  
 Phase..... Single  
 Amps..... 10/5A  
 Speed..... 3450 RPM  
 Cycle..... 60 Hz  
 Number of Speeds..... 1  
 Power Transfer ..... Gearbox  
 Bearings..... Shielded and Lubricated Ball Bearings

### Main Specifications:

#### Operation Information

Spindle Travel..... 3 in.  
 Spindle RPM..... 3450  
 Maximum Stock Width..... 12-1/2 in.  
 Drill Bit Type..... Flat Shank Boring Bit  
 Bit Cap..... 10 mm

#### Table Information

Table Travel Front To Back..... 8 in.  
 Floor To Table Height..... 34-1/4 in.  
 Table Size Length..... 28 in.  
 Table Size Width..... 15-3/4 in.  
 Table Size Thickness..... 3/4 in.

#### Construction

Table..... Laminated MDF  
 Base..... Formed Steel  
 Paint..... Powder Coat

#### Other Related Information

Actuator Type..... Hand Lever

**Features:**

- Powder Coated
- Clear PVC Guard
- Down Feed Stroke Numerical Position Indicator
- Back Fence and Cross Fence Scale Position Indicator