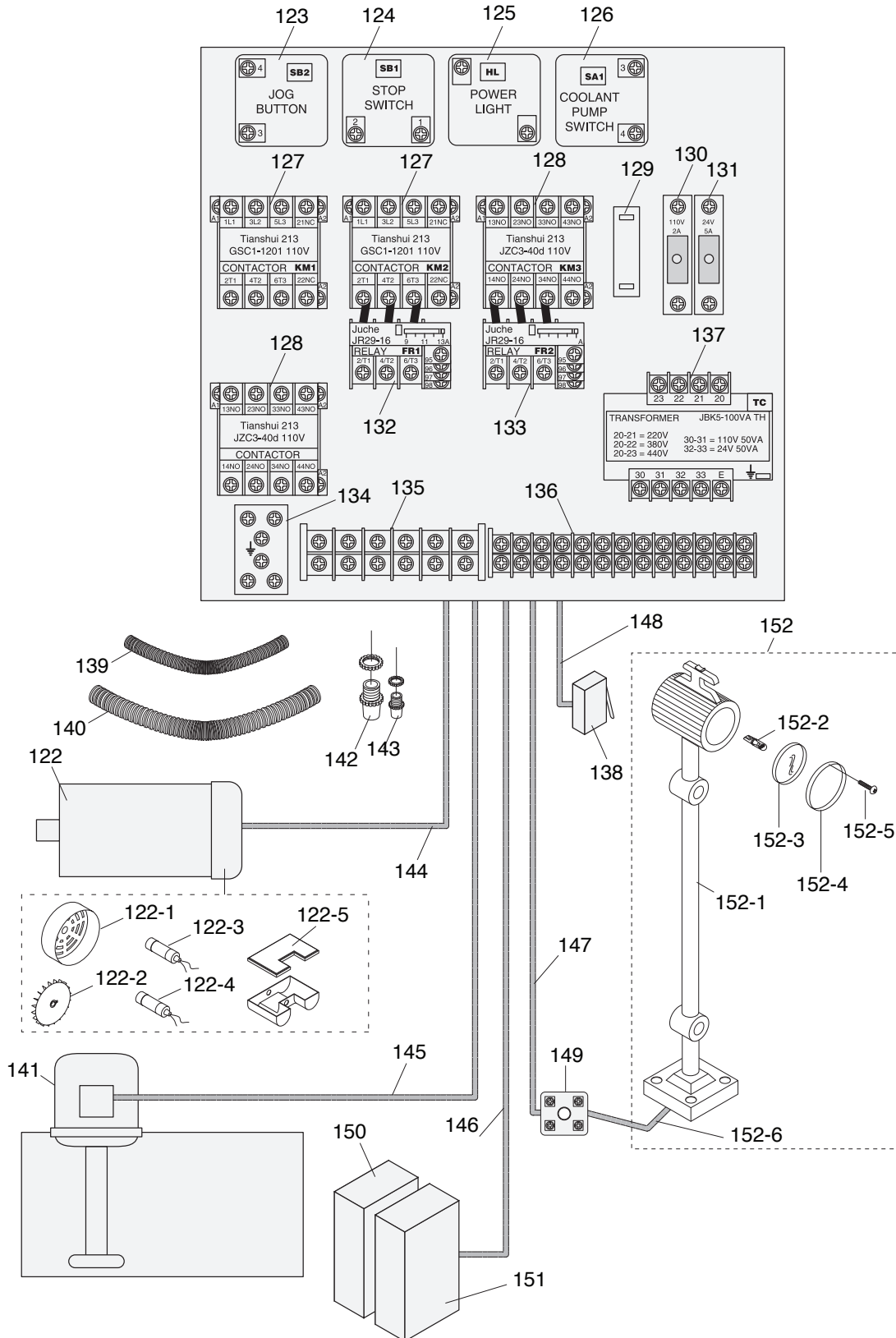


SECTION 9: PARTS

Electrical Breakdown



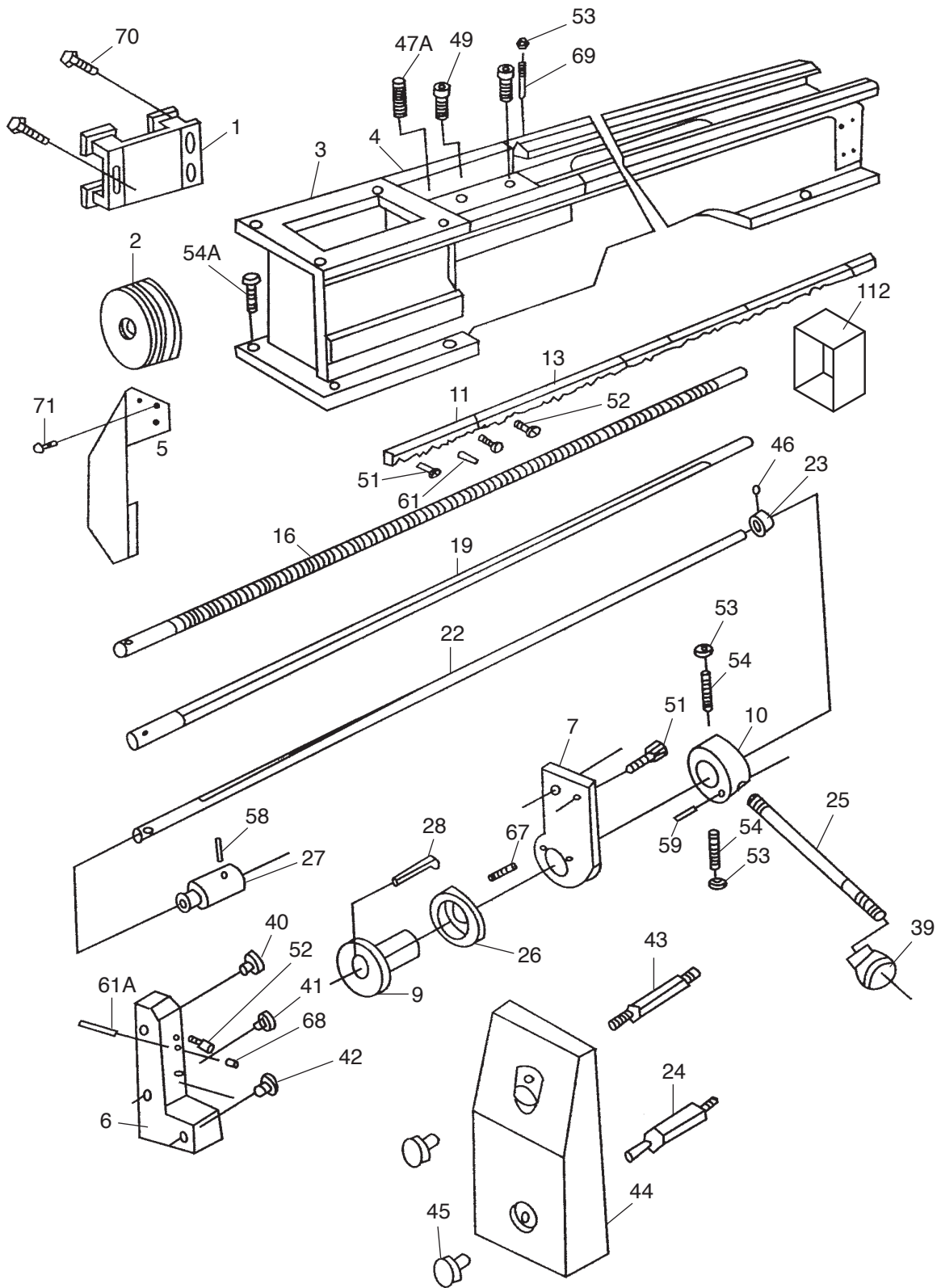
Electrical Parts List

REF	PART #	DESCRIPTION
122	P9036122	MOTOR
122-1	P9036122-1	FAN COVER
122-2	P9036122-2	FAN
122-3	P9036122-3	S CAPACITOR 150M 250V 3" X 1-1/2"
122-4	P9036122-4	R CAPACITOR 20M 450V 3" X 1-1/2"
122-5	P9036122-5	JUNCTION BOX ASSEMBLY
123	P9036123	JOG BUTTON
124	P9036124	STOP SWITCH
125	P9036125	POWER LIGHT
126	P9036126	COOLANT PUMP SWITCH
127	P9036127	CONTACTOR TIAN GSC1-1201 110V
128	P9036128	CONTACTOR TIAN JZC3-40D 110V
129	P9036129	RELAY
130	P9036130	FUSE 110V 2A
131	P9036131	FUSE 24V 5A
132	P9036132	OL RELAY JUCHE JR29-16 9-13A
133	P9036133	OL RELAY JUCHE JR29-16 0.35-0.52A
134	P9036134	GROUND BLOCK
135	P9036135	TERMINAL BLOCK 6C
136	P9036136	TERMINAL BLOCK 13C
137	P9036137	TRANSFORMER JBK5-100VA TH

REF	PART #	DESCRIPTION
138	P9036138	BRAKE SWITCH
139	P9036139	CORD COVER SMALL
140	P9036140	CORD COVER LARGE
141	P9036141	PUMP MOTOR
142	P9036142	STRAIN RELIEF
143	P9036143	STRAIN RELIEF
144	P9036144	MAIN MOTOR CORD
145	P9036145	PUMP MOTOR CORD
146	P9036146	SPINDLE SWITCH CORD
147	P9036147	LIGHT CORD
148	P9036148	BRAKE SWITCH CORD
149	P9036149	CERAMIC TERMINAL BLOCK 2C
150	P9036150	SPINDLE SWITCH
151	P9036151	SPINDLE SWITCH
152	P9036152	COMPLETE LIGHT ASSEMBLY
152-1	P9036152-1	LIGHT BODY
152-2	P9036152-2	LIGHT BULB
152-3	P9036152-3	BULB COVER
152-4	P9036152-4	BULB COVER RETAINER
152-5	PS55M	PHLP HD SCR M3-.5 X 10
152-6	P9036152-6	LIGHT BODY CORD



Bed Breakdown



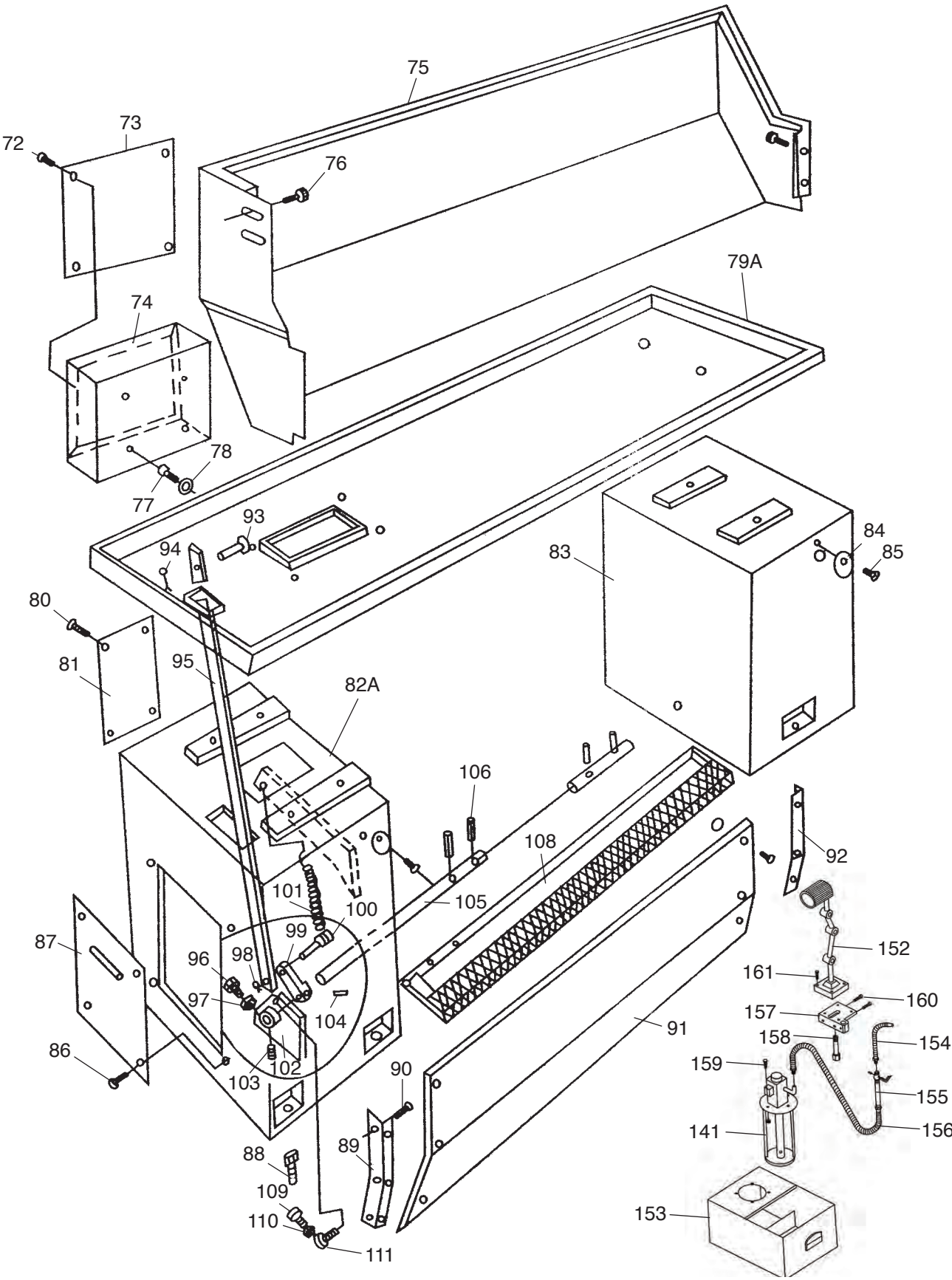
Bed Parts List

REF	PART #	DESCRIPTION
1	P9036001	MOTOR BASE
2	P9036002	PULLEY
3	P9036003	BED
4	P9036004	GAP
5	P9036005	END COVER
6	P9036006	BRACKET
7	P9036007	BRACKET
9	P9036009	COLLAR
10	P9036010	HANDLE BODY
11	P4016211	RACK (SHORT)
13	P4016213	RACK (LONG)
16	P9036016	LEAD SCREW
19	P9036019	FEED ROD
22	P9036022	SHAFT
23	P4016223	COLLAR
24	P4016224	HEX SHAFT STUD
25	P4016225	HANDLE
26	P4016226	BRAKE RING
27	P9036027	COLLAR
28	P4016228	KEY
39	P9036039	KNOB
40	P4016240	PLUG
41	P4016241	PLUG

REF	PART #	DESCRIPTION
42	P4016242	PLUG
43	P4016243	HEX SHAFT STUD
44	P9036044	COVER
45	P4016245	KNURLED THUMB NUT
46	PSS31M	SET SCREW M5-.8 X 8
47A	PSS11M	SET SCREW M6-1 X 16
49	PCAP47M	CAP SCREW M10-1.5 X 40
51	PCAP02M	CAP SCREW M6-1 X 20
52	PCAP60M	CAP SCREW M8-1.25 x 55
53	PN03M	HEX NUT M8-1.25
54	PSS19M	SET SCREW M8-1.25 X 30
54A	PB38M	HEX BOLT M12-1.75 X 60
58	PRP16M	ROLL PIN 3 X 25
59	P4016259	PIN 8N 6 X 25
61	PRP46M	ROLL PIN 6 X 28
61A	PRP34M	ROLL PIN 6 X 55
67	P4016267	SPRING 1 X 7.5 X 25
68	P4016268	BALL OILER 8MM
69	P9036069	STUD 8 X 60
70	PB14M	HEX BOLT M10-1.5 X 35
71	PS03M	PHLP HD SCR M6-1 X 8
112	P9036112	SWITCH BOX



Stand Breakdown



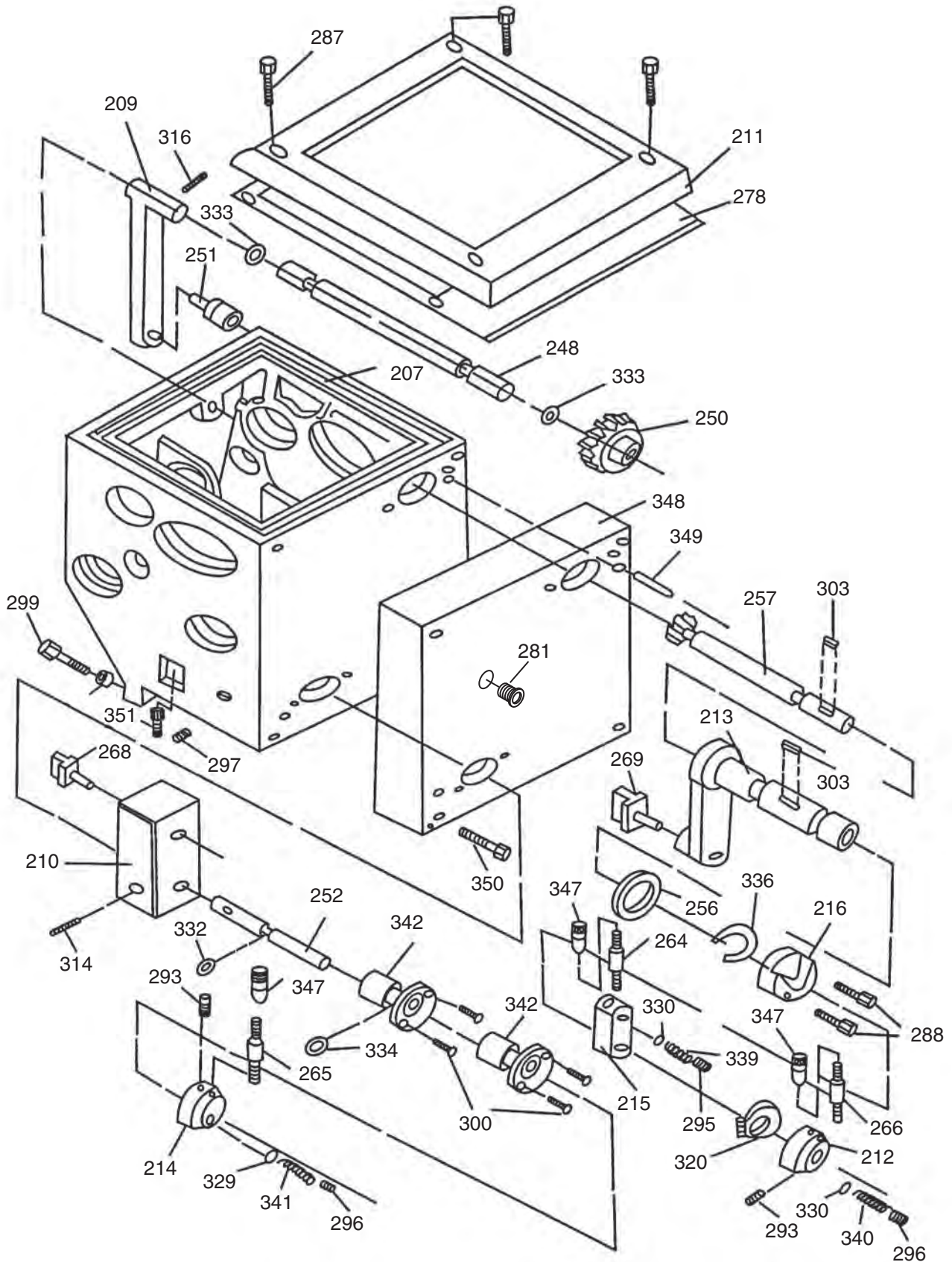
Stand Parts List

REF	PART #	DESCRIPTION
72	PS19M	PHLP HD SCR M5-.8 X 6
73	P9036114	ELECTRICAL BOX COVER
74	P9036114	ELECTRICAL BOX
75	P9036075	SPLASH GUARD
76	PCAP04M	CAP SCREW M6-1 X 10
77	PCAP02M	CAP SCREW M6-1 X 20
78	PN01M	HEX NUT M6-1
79A	P9036079A	OIL PLATE
80	PS68M	PHLP HD SCR M6-1 X 10
81	P9036081	COVER
82A	P9036082A	RIGHT BED STAND
83	P9036083	BED STAND
84	P9036084	COVER
85	PS68M	PHLP HD SCR M6-1 X 10
86	PS68M	PHLP HD SCR M6-1 X 10
87	P9036087	COVER
88	PB33M	HEX BOLT M12-1.75 X 50
89	P9036089	BRACKET-LEFT
90	PS68M	PHLP HD SCR M6-1 X 10
91	P9036091	PLATE
92	P9036092	BRACKET-RIGHT
93	P9036093	BREAK SHAFT
94	P9036094	SPLIT PIN
95	P9036095	BRAKE PULL ROD
96	P9036096	CAP SHAPE SCREW

REF	PART #	DESCRIPTION
97	PN02M	HEX NUT M10-1.5
98	PRP99M	ROLL PIN 2 X 12
99	P9036099	PEDAL ARM
100	P9036100	CONNECTING SHAFT
101	P9036101	DRAW SPRING
102	P9036102	SWITCH BLOCK
103	PSS20M	SET SCREW M8-1.25 X 8
104	PRP28M	ROLL PIN 5 X 40
105	P9036105	DRIVE SHAFT-LONGER
106	PRP05M	ROLL PIN 5 X 30
108	P9036108	PEDAL
109	P9036109	PHLP HD SCR M10-1.5 X 60
110	PN02M	HEX NUT M10-1.5
111	P9036111	BUTT ROD SUPPORT
141	P9036141	PUMP MOTOR
152	P9036152	COMPLETE LIGHT ASSEMBLY
153	P9036153	COOLANT TANK
154	P9036154	COOLANT NOZZLE
155	P9036155	COOLANT ON/OFF VALVE
156	P9036156	COOLANT TO TANK HOSE
157	P9036157	LIGHT MOUNTING BRACKET
158	P9036158	CONNECTION TUBE
159	PCAP31M	CAP SCREW M8-1.25 X 25
160	PCAP02M	CAP SCREW M6-1 X 20
161	PS15M	PHLP HD SCR M6-1 X 14



Headstock Case Breakdown



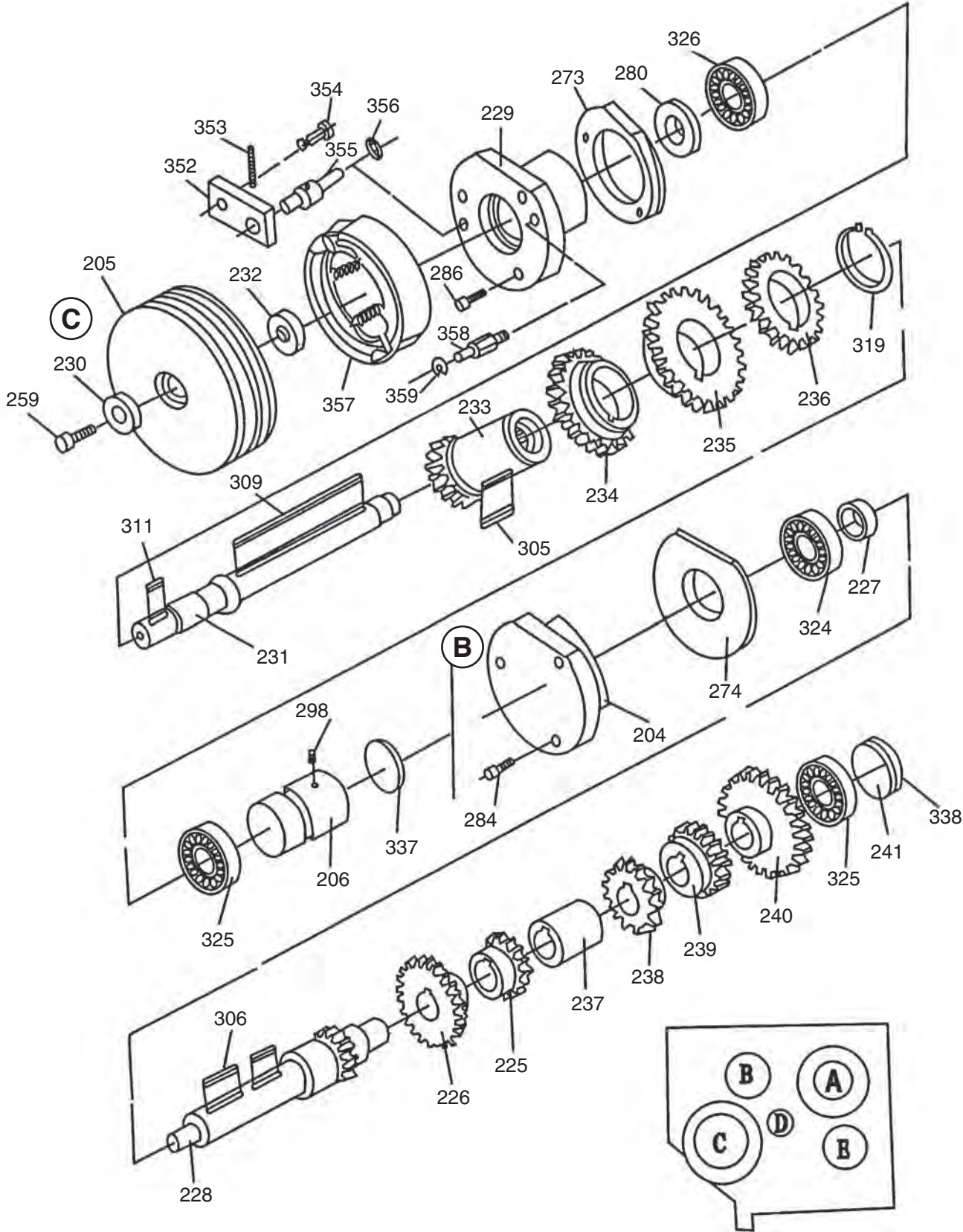
Headstock Case Parts List

REF	PART #	DESCRIPTION
207	P4016007	MAIN CASTING
209	P4016009	SHIFT LEVER
210	P4016010	SHAFT HOUSING
211	P9036211	COVER
212	P4016012	LOCK COLLAR
213	P4016013	SHAFT COLLAR
214	P4016014	HANDLE BODY
215	P4016015	HANDLE BLOCK
216	P4016016	HUB
248	P4016048	SHAFT
250	P4016050	GEAR 51T
251	P4016051	COLLAR
252	P9036252	SHAFT
256	PW23M	FLAT WASHER 30MM
257	P4016057	GEAR SHAFT 17T
264	P4016064	HANDLE
265	P4016065	HANDLE
266	P4016066	HANDLE
268	P4016068	SHIFT FORK
269	P4016069	SHIFT FORK
278	P4016078	GASKET
281	P4016082	OIL SIGHT GLASS
287	PCAP14M	CAP SCREW M8-1.25 X 20
288	PCAP02M	CAP SCREW M6-1 X 20
293	PSS04M	SET SCREW M6-1 X 12

REF	PART #	DESCRIPTION
295	PSS20M	SET SCREW M8-1.25 X 8
296	PSS16M	SET SCREW M8-1.25 X 10
297	PSS14M	SET SCREW M8-1.25 X 12
299	PB15M	HEX BOLT M8-1.25 X 40
300	PS07M	PHLP HD SCR M4-.7 X 8
303	PK20M	KEY 5 X 5 X 15
314	PRP01M	ROLL PIN 4 X 18
316	PRP45M	ROLL PIN 5 X 32
320	PR43M	EXT RETAINING RING 50MM
329	P4016129	STEEL BALL 6MM
330	P4016129	STEEL BALL 6MM
332	P9036332	O-RING
333	PORP014	O-RING 13.8 X 2.4 P14
334	PORP010	O-RING 9.8 X 1.9 P10
336	P4016136	SEAL 30 X 3.1MM
339	P4016139	COMPRESSION SPRING
340	P4016140	COMPRESSION SPRING
341	P4016141	COMPRESSION SPRING
342	P4016142	SHIFT HUB
347	P4016147	LEVER
348	P9036348	FRAME
349	PRP47M	ROLL PIN 6 X 60
350	PB39M	HEX BOLT M6-1 X 50
351	PCAP84M	CAP SCREW M10-1.5 X 35



Headstock Gear Train Breakdown



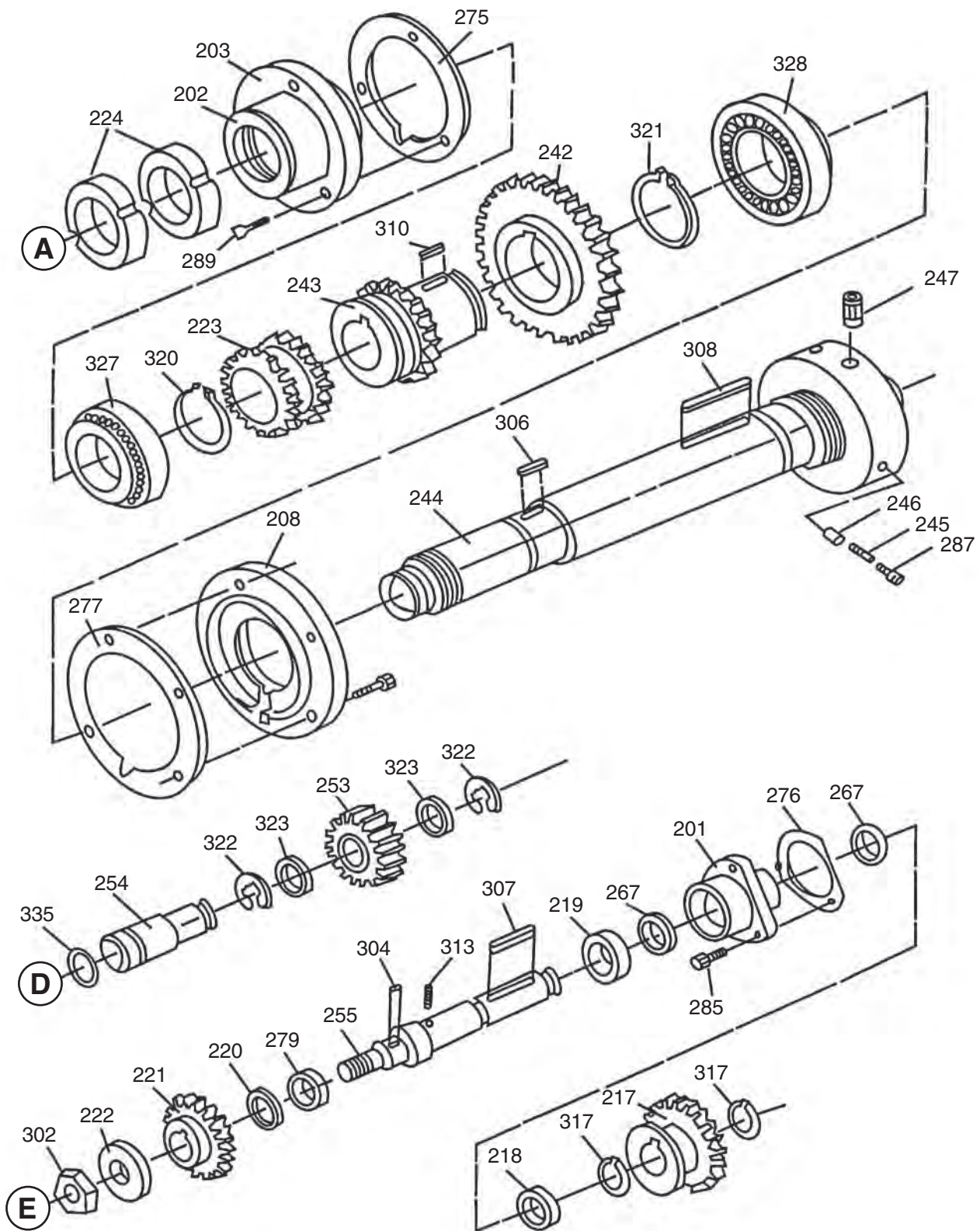
Headstock Gear Train Parts List

REF	PART #	DESCRIPTION
204	P4016004	REAR COVER
205	P9036205	PULLEY
206	P4016006	PLUG
225	P4016025	GEAR 43T
226	P4016026	GEAR 51T
227	P4016027	SPACER
228	P4016028	GEAR SHAFT 16T
229	P9036229	COVER
230	P9036230	SPACER
231	P4016031	SHAFT
232	P4016032	SPACER
233	P4016033	COLLAR W/GEAR 21T
234	P4016034	GEAR 29T
235	P4016035	GEAR 46T
236	P4016036	GEAR 38T
237	P4016037	COLLAR
238	P4016038	GEAR 26T
239	P4016039	GEAR 34T
240	P4016040	GEAR 53T
241	P4016041	PLUG
259	PCAP76M	CAP SCREW M8-1.25 X 18
273	P9036273	GASKET
274	P4016074	GASKET

REF	PART #	DESCRIPTION
280	P4016080	OIL SEAL
284	PCAP23M	CAP SCREW M4-.7 X 12
286	PCAP01M	CAP SCREW M6-1 X 16
298	PSS06M	SET SCREW M8-1.25 X 16
305	PK36M	KEY 5 X 5 X 50
306	PK11M	KEY 6 X 6 X 40
309	PK81M	KEY 6 X 6 X 12
311	PK34M	KEY 5 X 5 X 20
319	PR09M	EXT RETAINING RING 20MM
324	P6204	BALL BEARING 6204ZZ
325	P6203	BALL BEARING 6203ZZ
326	P6204	BALL BEARING 6204ZZ
337	PORG040	O-RING 39.4 X 3.1 G40
338	PORG045	O-RING 44.4 X 3.1 G45
352	P9036352	CONNECTING BOARD
353	PRP49M	ROLL PIN 5 X 25
354	P9036354	SHAFT
355	P9036355	BRAKE SHAFT
356	PR03M	EXT RETAINING RING 12MM
357	P9036357	BRAKE SHOES
358	P9036358	POSITIONING AXLE
359	PR39M	EXT RETAINING RING 8MM



Headstock Spindle Gears Breakdown



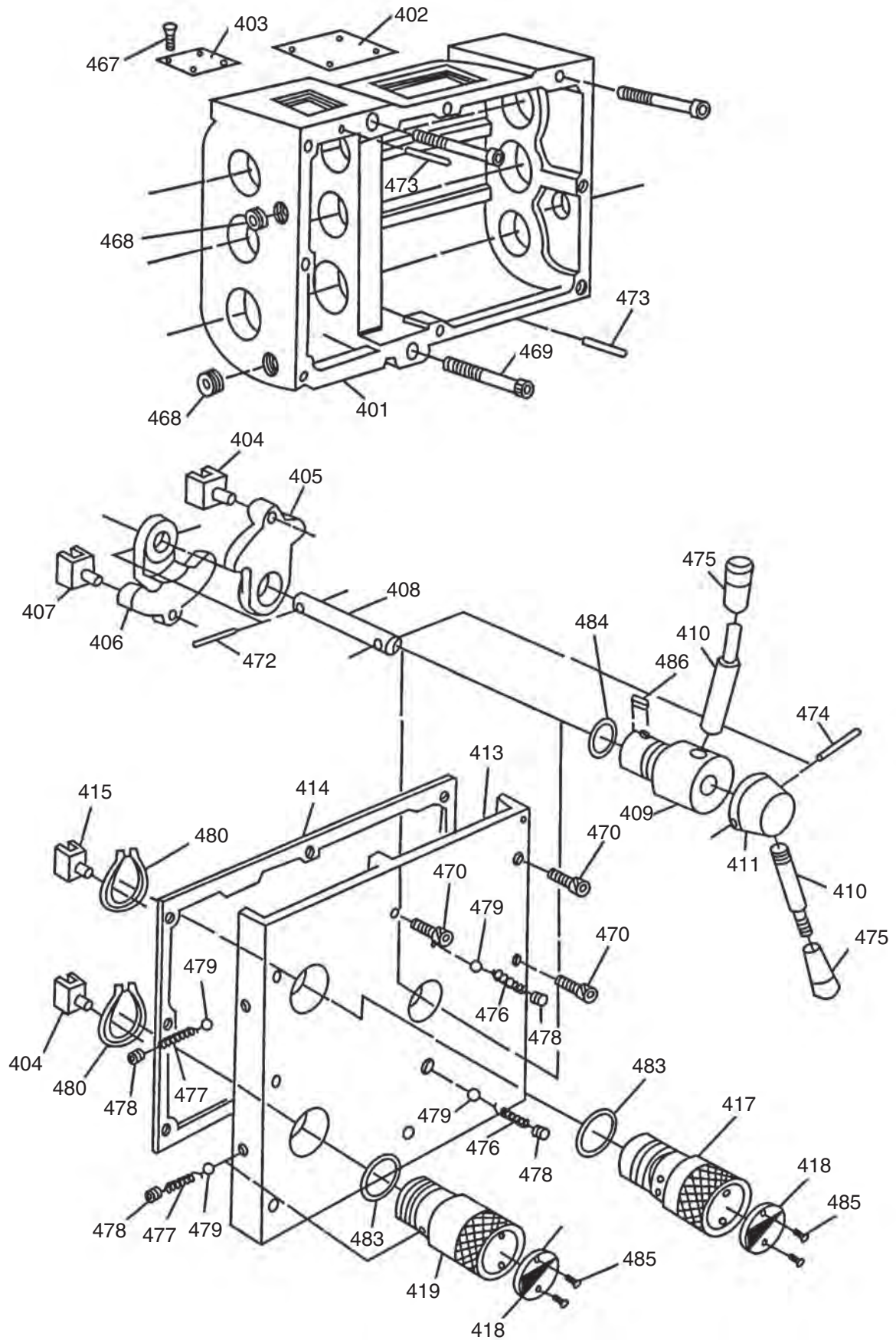
Headstock Spindle Gears Parts List

REF	PART #	DESCRIPTION
201	P4016001	COLLAR
202	P4016002	COLLAR
203	P4016003	REAR COVER
208	P4016008	FRONT COVER
217	P4016017	GEAR 37T
218	P4016018	SPACER
219	P4016019	SPACER
220	P4016020	SPACER
221	P4016021	GEAR 40T
222	PW06M	FLAT WASHER 12MM
223	P4016023	GEAR 37T
224	P4016024	LOCK RING M50-1.5
242	P4016042	GEAR 74T
243	P4016043	GEAR 37T
244	P4016044	SPINDLE
245	P4016045	SPRING
246	P4016046	PIN
247	P4016047	CAMLOCK
253	P4016053	GEAR 30T
254	P4016054	SHAFT
255	P4016055	SHAFT
267	P9036267	COLLAR

REF	PART #	DESCRIPTION
275	P4016075	GASKET
276	P4016076	GASKET
277	P4016077	GASKET
279	P4016079	OIL SEAL
285	PCAP24M	CAP SCREW M5-.8 X 16
287	PCAP14M	CAP SCREW M8-1.25 X 20
289	PCAP06M	CAP SCREW M6-1 X 25
302	PN09M	HEX NUT M12-1.75
304	PK14M	KEY 5 X 5 X 18
306	PK11M	KEY 6 X 6 X 40
307	PK49M	KEY 6 X 6 X 55
308	PK50M	KEY 6 X 6 X 120
310	PK51M	KEY 8 X 8 X 18
313	PRP44M	ROLL PIN 3 X 10
317	PR09M	EXT RETAINING RING 20MM
320	PR43M	EXT RETAINING RING 50MM
321	PR44M	EXT RETAINING RING 72MM
322	PR62M	EXT RETAINING RING 42MM
323	P6004ZZ	BALL BEARING 6004ZZ
327	P30210	TAPERED ROLLER BEARING 30210
328	P30212	TAPERED ROLLER BEARING 30212
335	PORPS025	O-RING 24.5 X 2.0 S24



Gearbox Case Breakdown



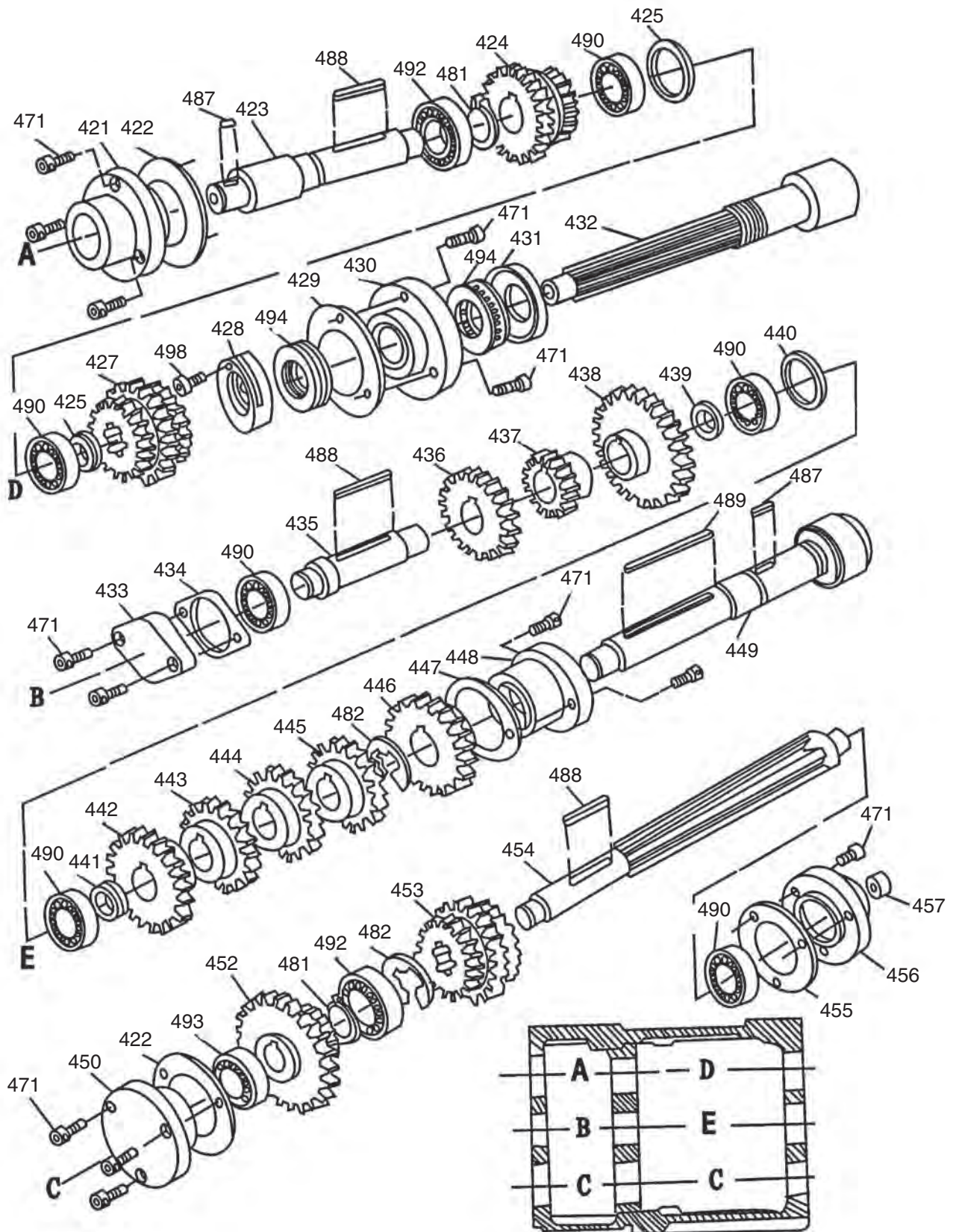
Gearbox Case Parts List

REF	PART #	DESCRIPTION
401	P9036401	CASTING
402	P9036402	RIGHT COVER
403	P9036403	LEFT COVER
404	P9036404	SLIPPER
405	P9036405	LEVER
406	P9036406	LEVER
407	P9036407	SLIPPER
408	P9036408	SHAFT
409	P9036409	HANDLE BASE (INNER)
410	P9036410	LEVER
411	P9036411	HANDLE BASE
413	P9036413	COVER
414	P9036414	GASKET
415	P9036415	SLIPPER
417	P9036417	HANDLE
418	P9036418	PLATE
419	P9036419	HANDLE

REF	PART #	DESCRIPTION
467	PS07M	PHLP HD SCR M4-.7 X 8
468	P9036468	OIL SIGHT GLASS
469	PCAP66M	CAP SCREW M8-1.25 X 65
470	PCAP02M	CAP SCREW M6-1 X 20
472	PRP03M	ROLL PIN 5 X 20
473	PRP28M	ROLL PIN 5 X 40
474	PRP30M	ROLL PIN 5 X 50
475	P9036475	HANDLE KNOB 10MM
476	P9036476	COMPRESSION SPRING
477	P9036477	COMPRESSION SPRING
478	PSS17M	SET SCREW M8-1.25 X 6
479	P9036479	STEEL BALL 6.5MM
480	PR68M	EXT RETAINING RING 40MM
483	PORG045	O-RING 44.4 X 3.1 G45
484	P9036484	O-RING 29.4 X 3.1 G30
485	PS79M	PHLP HD SCR M3-.5 X 8
486	PK94M	KEY 5 X 5 X 8



Gearbox Gear Train Breakdown



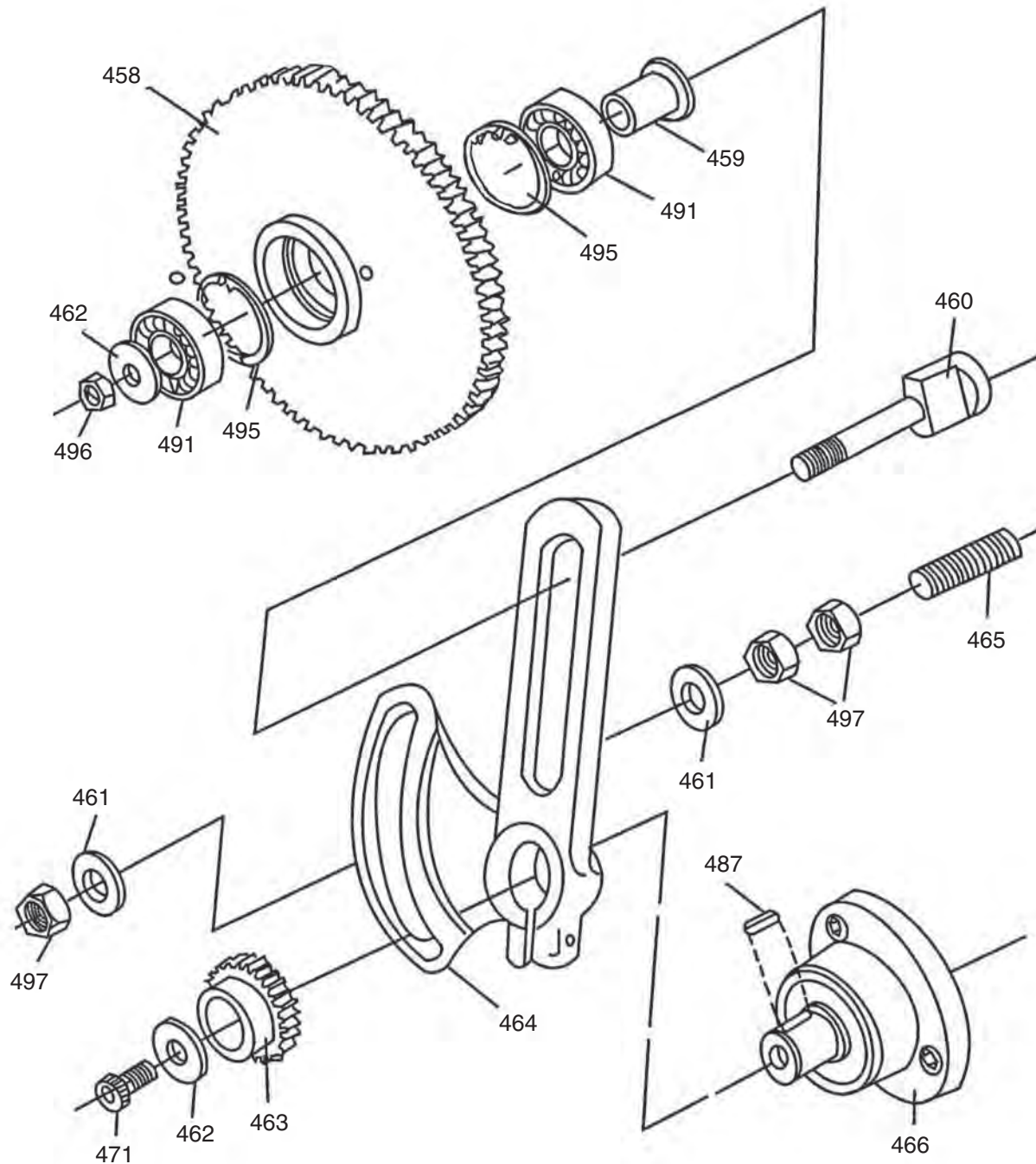
Gearbox Gear Train Parts List

REF	PART #	DESCRIPTION
421	P9036421	COVER
422	P9036422	GASKET
423	P9036423	SHAFT
424	P9036424	GEAR 20/30T 2.5M
425	P9036425	SPACER
427	P9036427	GEAR 24T X 2.25/3.25/2.5
428	P9036428	SPECIAL NUT M24-1.5
429	P9036429	GASKET
430	P9036430	BUSHING W/ HOUSING
431	P9036431	SPACER
432	P9036432	SHAFT
433	P9036433	END COVER
434	P9036434	GASKET
435	P9036435	SHAFT
436	P9036436	GEAR 30T X 2.5
437	P9036437	GEAR 20T X 2.5
438	P9036438	GEAR 40T X 2.5
439	P9036439	SPACER
440	P9036440	SPACER
441	P9036441	SPACER
442	P9036442	GEAR 40T X 2.25
443	P9036443	GEAR 24T X 3.25
444	P9036444	GEAR 22T X 3.25

REF	PART #	DESCRIPTION
445	P9036445	GEAR 21T X 3.25
446	P9036446	GEAR 36T X 2.5
447	P9036447	GASKET
448	P9036448	FLANGE
449	P9036449	SHAFT
450	P9036450	END COVER
452	P9036452	GEAR 15/30T X 2.5
453	P9036453	GEAR 18T X 2.25/3.25/2.5
454	P9036454	KEY SHAFT
455	P9036455	GASKET
456	P9036456	COVER
457	P9036457	COPPER SLEEVE
471	PCAP27M	CAP SCREW M6-1 X 14
481	PR09M	EXT RETAINING RING 20MM
482	PR10M	EXT RETAINING RING 22MM
487	PK19M	KEY 5 X 5 X 14
488	PK36M	KEY 5 X 5 X 50
489	PK17M	KEY 5 X 5 X 80
490	P6202ZZ	BALL BEARING 6202ZZ
492	P6004ZZ	BALL BEARING 6004ZZ
493	P6302	BALL BEARING 6302
494	P8105	THRUST BEARING 8105
498	PCAP18M	CAP SCREW M4-.7 X 8



Gearbox Idler Gears

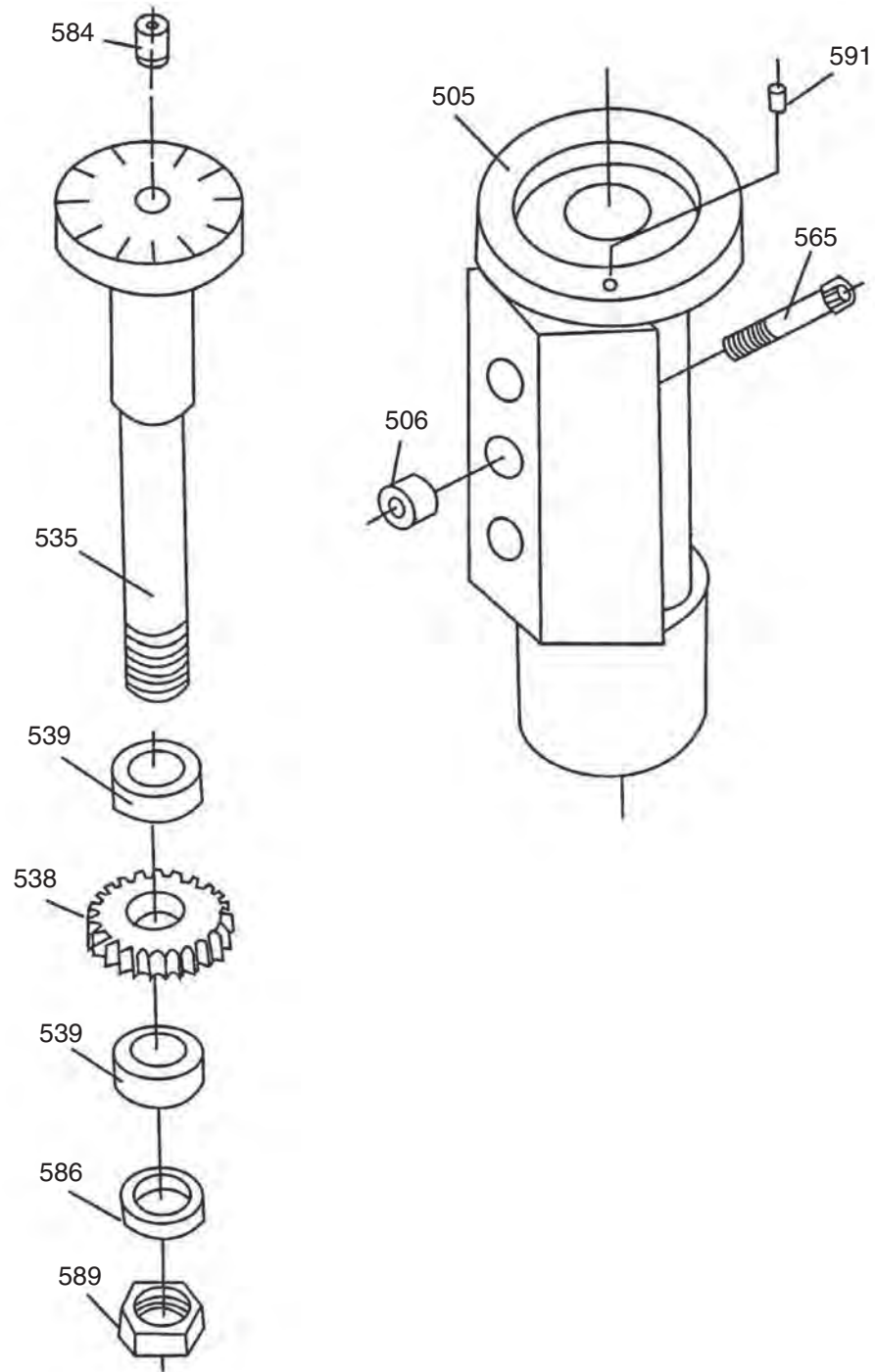


REF	PART #	DESCRIPTION
458	P9036458	GEAR 100T X 1.25
459	P9036459	COLLAR
460	P4016338	SCREW
461	PWF10M	FENDER WASHER 10MM
462	PWF06M	FENDER WASHER 6MM
463	P9036463	GEAR 32T
464	P4016306	GEAR FRAME
465	P4016356	SCREW ROD

REF	PART #	DESCRIPTION
466	P9036466	COVER
471	PCAP27M	CAP SCREW M6-1 X 14
487	PK19M	KEY 5 X 5 X 14
491	P6103	BALL BEARING 6103
495	PR23M	INT RETAINING RING 40MM
496	PN02M	HEX NUT M10-1.5
497	PN02M	HEX NUT M10-1.5



Thread Dial Breakdown

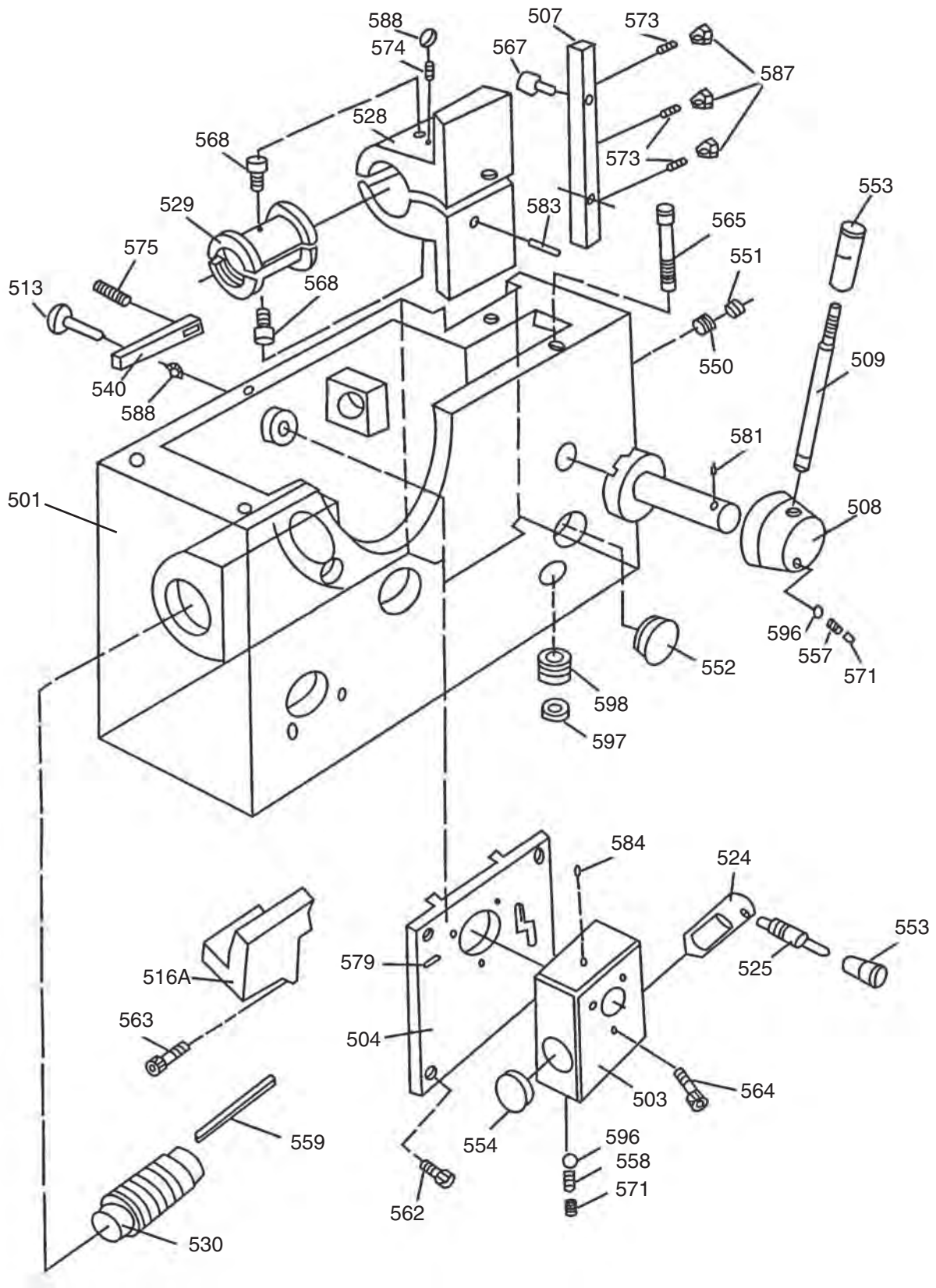


REF	PART #	DESCRIPTION
505	P4016505	THREADING DIAL BODY
506	P4016506	SPACER
535	P4016535	THREAD DIAL SHAFT
538	P4016538	GEAR 32T
539	P4016539	SPACER

REF	PART #	DESCRIPTION
565	PCAP13M	CAP SCREW M8-1.25 X 30
584	P4016584	BALL OILER 8MM
586	P4016586	LOCK WASHER
589	PN03M	HEX NUT M8-1.25
591	P4016591	RIVET



Apron Case Breakdown



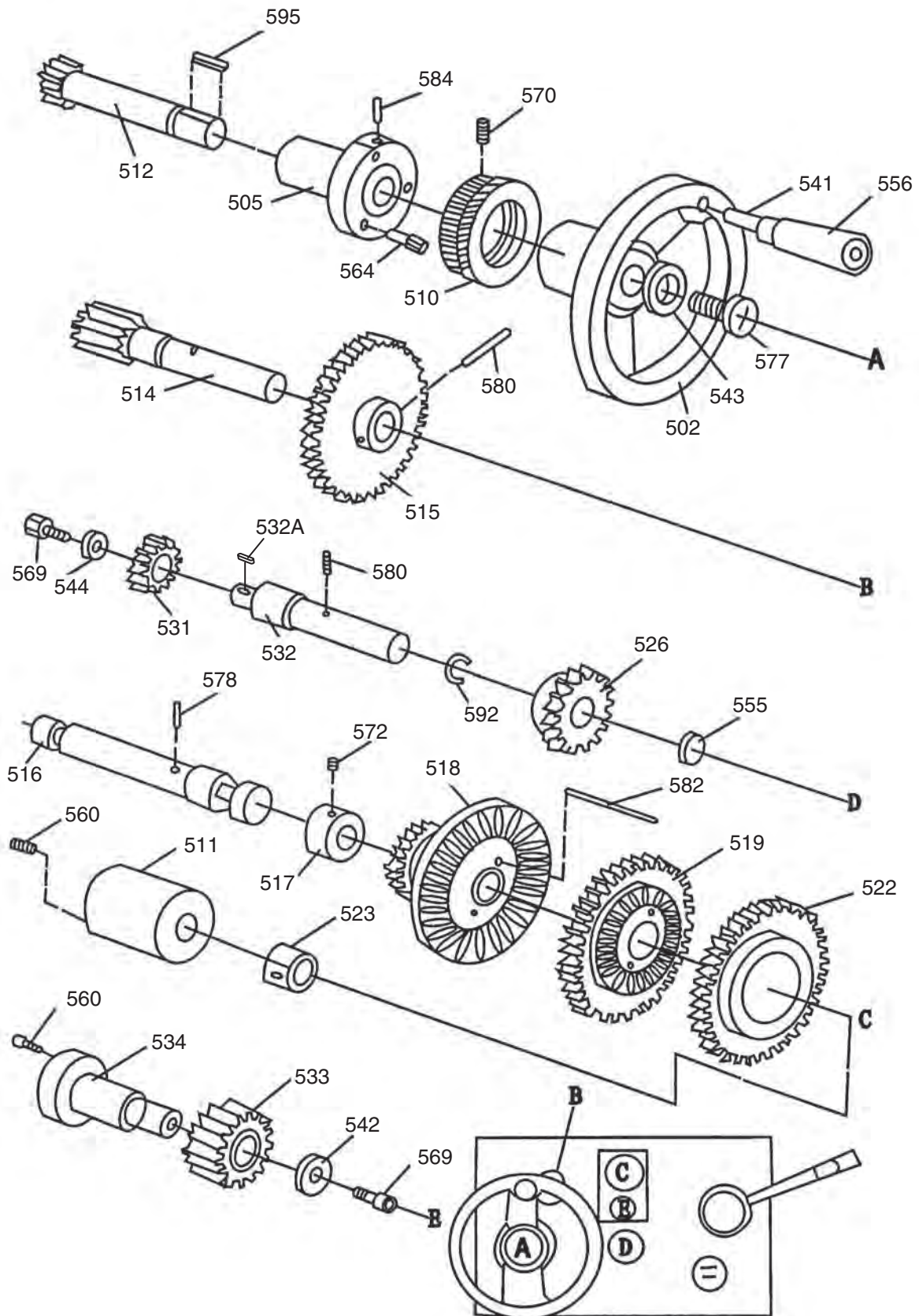
Apron Case Parts List

REF	PART #	DESCRIPTION
501	P4016501	APRON CASTING
503	P4016503	BOX
504	P4016504	COVER
507	P4016507	GIB
508	P4016508	HANDLE HUB
509	P4016509	HANDLE
513	P4016513	GEAR PIN
516A	P9036516A	BRACKET
524	P4016524	SHIFT LEVER
525	P4016525	SHIFT HANDLE
528	P4016528	BRACKET
529	P4016529	HALF NUT
530	P4016530	WORM
540	P4016540	BAR
550	P4016550	OIL SIGHT COLLAR
551	P4016551	OIL SIGHT COLLAR
552	P4016552	OIL SIGHT
553	P9036553	KNOB
554	P4016554	PLUG A
557	P4016557	COMPRESSION SPRING
558	P4016558	COMPRESSION SPRING

REF	PART #	DESCRIPTION
559	PK02M	KEY 5 X 5 X 40
562	PCAP26M	CAP SCREW M6-1 X 12
563	PCAP01M	CAP SCREW M6-1 X 16
564	PCAP06M	CAP SCREW M6-1 X 25
565	PCAP13M	CAP SCREW M8-1.25 X 30
567	PCAP24M	CAP SCREW M5-.8 X 16
568	PCAP26M	CAP SCREW M6-1 X 12
571	PSS02M	SET SCREW M6-1 X 6
573	PSS34M	SET SCREW M5-.8 X 16
574	PSS29M	SET SCREW M6-1 X 35
575	PSS01M	SET SCREW M6-1 X 10
579	PRP03M	ROLL PIN 5 X 20
581	PRP45M	ROLL PIN 5 X 32
583	PRP41M	ROLL PIN 6 X 12
584	P4016584	BALL OILER 8MM
587	PN06M	HEX NUT M5-.8
588	PN01M	HEX NUT M6-1
596	P4016596	STEEL BALL 5MM
597	P4016597	SPACER
598	P4016598	PLUG



Apron Gear Train Breakdown



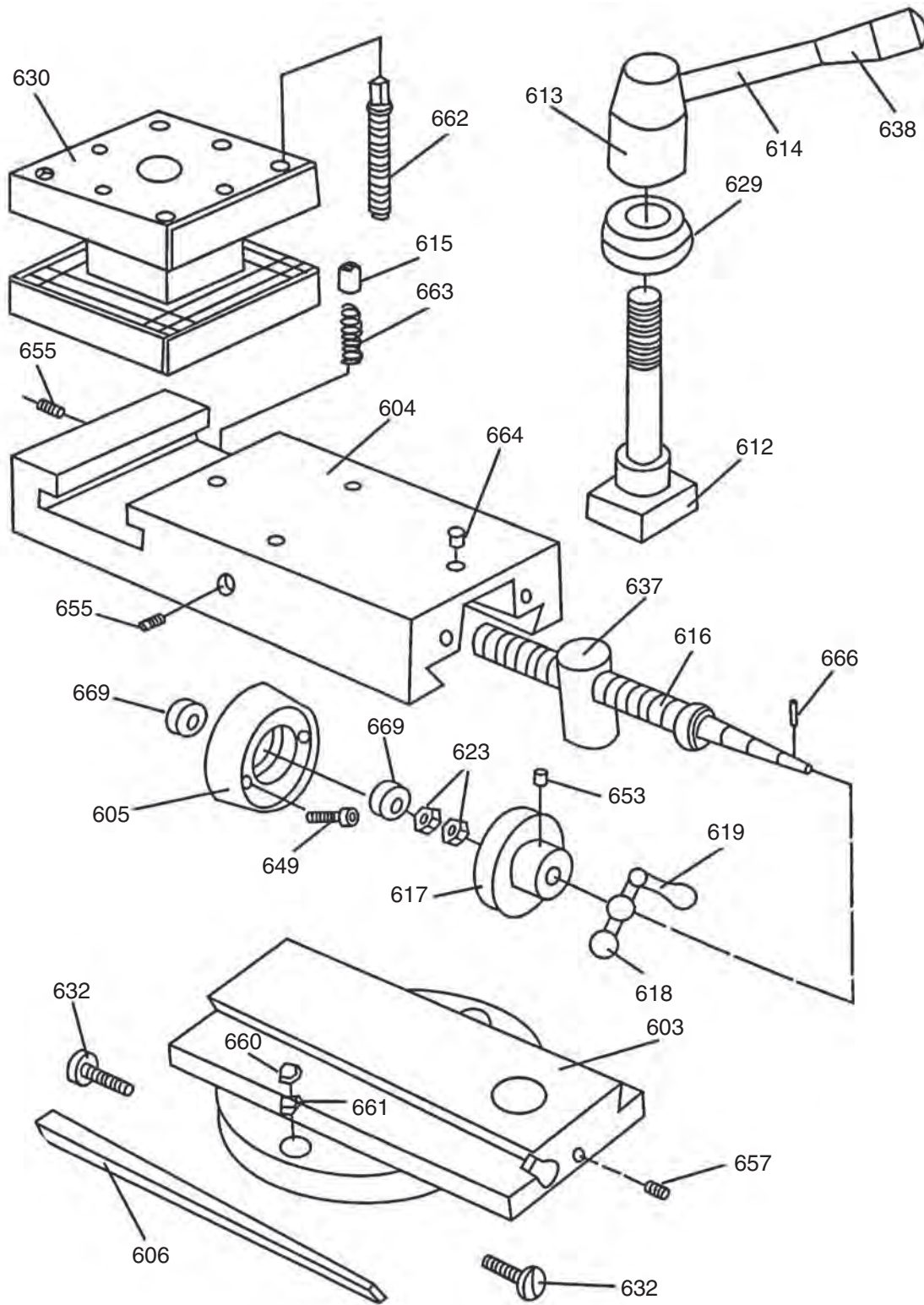
Apron Gear Train Parts List

REF	PART #	DESCRIPTION
502	P4016502	HANDWHEEL
505	P4016505	THREADING DIAL BODY
510	P9036510	INDEX RING
511	P4016511	COVER
512	P4016512	SHAFT
514	P4016514	GEAR SHAFT 13T
515	P4016515	GEAR
516	P4016516	SHAFT
517	P4016517	LOCK COLLAR
518	P4016518	GEAR 30T
519	P4016519	GEAR 46T
522	P4016522	GEAR 63T
523	P4016523	SHIFT FORK
526	P4016526	GEAR 40T
531	P4016531	BRASS GEAR 22T
532	P9036532	SHAFT
532A	PK10M	KEY 5 X 5 X 12
533	P4016533	GEAR 18T
534	P4016534	SHAFT

REF	PART #	DESCRIPTION
541	P4016541	SCREW
542	P4016542	SPACER
543	P4016543	SPACER
544	P4016544	SPACER
555	P4016555	PLUG B
556	P4016556	HANDLE
560	PCAP33M	CAP SCREW M5-.8 X 12
564	PCAP06M	CAP SCREW M6-1 X 25
569	PCAP04M	CAP SCREW M6-1 X 10
570	PSS26M	SET SCREW M5-.8 X 6
572	PSS01M	SET SCREW M6-1 X 10
577	PCAP26M	CAP SCREW M6-1 X 12
578	PRP16M	ROLL PIN 3 X 25
580	PRP05M	ROLL PIN 5 X 30
582	PRP49M	ROLL PIN 5 X 25
584	P4016584	BALL OILER 8MM
592	PORP015	O-RING 14.8 X 2.4 P15
595	PK14M	KEY 5 X 5 X 18



Compound Slide Breakdown



Compound Slide Parts List

REF	PART #	DESCRIPTION
603	P4016603	SWIVEL SLIDE
604	P4016604	TOP SLIDE
605	P4016605	COLLAR
606	P4016606	GIB
612	P4016612	SPECIAL T-BOLT
613	P4016613	HANDLE BASE
614	P4016614	HANDLE SHAFT
615	P4016615	STOP
616	P4016616	LEADSCREW
617	P4016617	INDEX RING
618	P4016618	HAND CRANK
619	P4016619	LEVER
623	P4016623	SPECIAL NUT M12-1.75
629	P4016629	BEVELED COLLAR
630	P4016630	POST BASE

REF	PART #	DESCRIPTION
632	P4016632	GIB ADJUSTING SCREW
637	P4016637	LEADSCREW NUT
638	P4016638	HANDLE
649	PCAP02M	CAP SCREW M6-1 X 20
653	PSS02M	SET SCREW M6-1 X 6
655	PSS01M	SET SCREW M6-1 X 10
657	PSS20M	SET SCREW M8-1.25 X 8
660	PN03M	HEX NUT M8-1.25
661	PW01M	FLAT WASHER 8MM
662	P4016662	TOOL LOCK SCREW M10-1.5 X 40
663	P4016663	SPRING .6 X 4 X 18
664	P4016664	OIL BALL 8MM
666	PRP02M	ROLL PIN 3 X 16
669	P8101	THRUST BEARING 8101



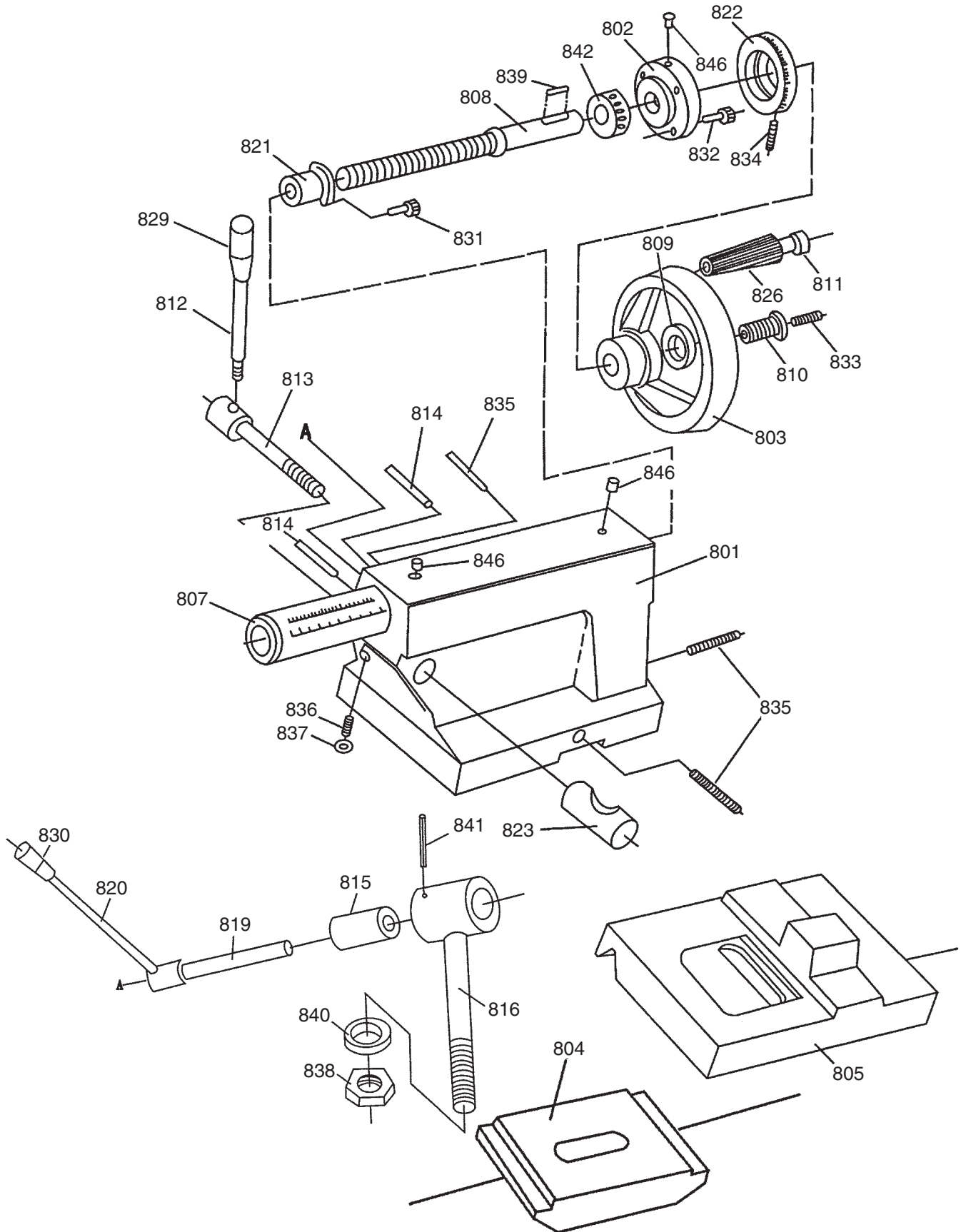
Cross Slide Parts List

REF	PART #	DESCRIPTION
601	P4016601	SADDLE
602	P4016602	CROSS SLIDE
607V2	P4016607V2	HUB 8 PITCH V2.05.05
608	P4016608	STRIP
609	P4016609	GIB
610	P4016610	STRIP
611	P4016611	FRONT STRIP
620	P4016620	COLLAR
624	P9036624	INDEX RING
625	P4016625	PLATE
627	P4016627	PLATE
628V2	P4016628A	SCREW 10 PITCH V2.03.01
631	P4016631	GIB ADJUSTING SCREW
634	P4016634	GIB STRIP
635	P9036635	T-BOLT M8-1.25 X 42
636V2	P4016636A	BLOCK 10 PITCH V2.07.06
639	P4016639	WIPER
640	P4016640	WIPER
643	P51102	THRUST BEARING 51102
644	PS02M	PHLP HD SCR M4-.7 X 12
646	PB09M	HEX BOLT M8-1.25 X 20
647	PB09M	HEX BOLT M8-1.25 X 20
648	PCAP01M	CAP SCREW M6-1 X 16

REF	PART #	DESCRIPTION
650	PCAP06M	CAP SCREW M6-1 X 25
652	PCAP11M	CAP SCREW M8-1.25 X 16
654	PSS03M	SET SCREW M6-1 X 8
656	PSS11M	SET SCREW M6-1 X 16
658	PSS16M	SET SCREW M8-1.25 X 10
659	PN01M	HEX NUT M6-1
661	PW01M	FLAT WASHER 8MM
664	P4016664	OIL BALL 8MM
667	P4016667	GEAR
670	PCAP11M	CAP SCREW M8-1.25 X 16
671	P4016671	HANDLE
672	P4016672	COMPOUND HANDWHEEL
673	P4016673	SPACER
674	PK48M	KEY 4 X 4 X 20
675	PSS45M	SET SCREW M3-.5 X 6
676	PK12M	KEY 5 X 5 X 30
677	P51101	THRUST BEARING 51101
678	P4016678	BEARING HOUSING
679	P4016679	BEARING DUST COVER
680	P4016680	SPACER
681	P4016681	TAB WASHER
682	P4016682	LOCKING NUT
683	PCAP31M	CAP SCREW M8-1.25 X 25



Tailstock Breakdown



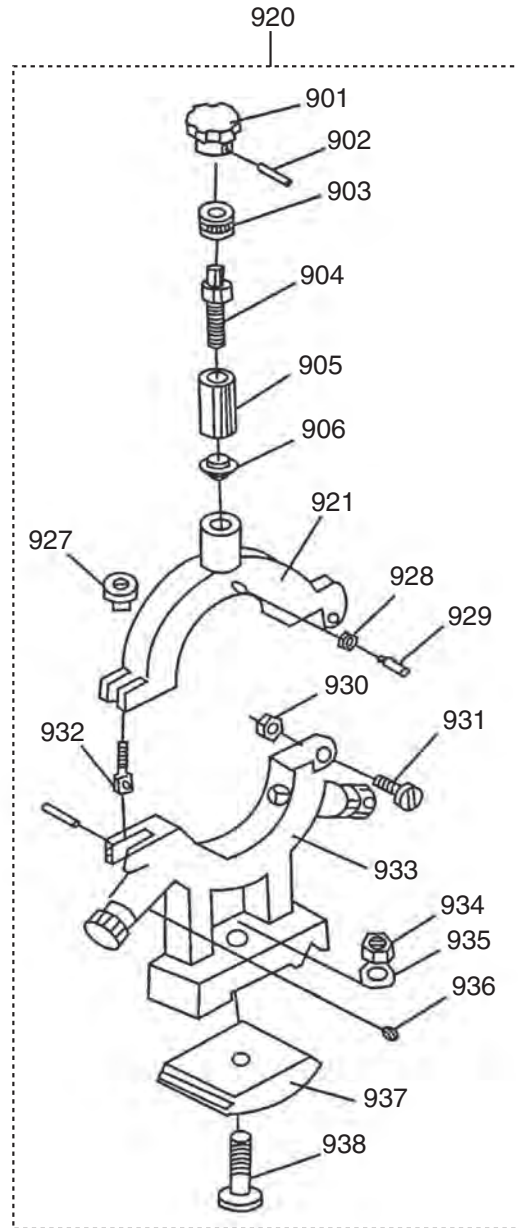
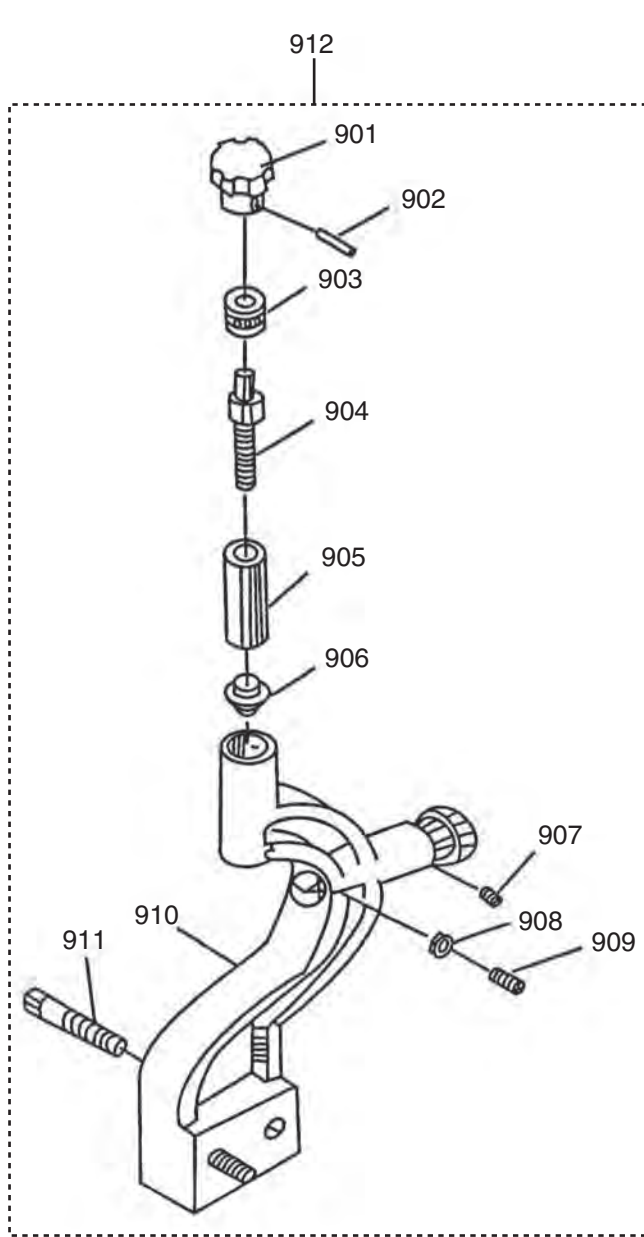
Tailstock Parts List

REF	PART #	DESCRIPTION
801	P4016701	CASTING
802	P4016702	FLANGE COVER
803	P4016703	HAND WHEEL
804	P4016704	CLAMP PLATE
805	P4016705	BASE
807	P90361007	QUILL
808	P4016708	SCREW
809	P4016709	WASHER
810	P4016710	SCREW
811	P9036541	SCREW
812	P90361012	SCREW
813	P4016713	SHAFT
814	P4016714	ADJUSTING SCREW
815	P90361015	COLLAR
816	P4016716	SCREW
819	P4016719	SHAFT
820	P90361020	LEVER
821	P4016721	NUT

REF	PART #	DESCRIPTION
822	P4016722	INDEXING RING
823	P90361023	PIVOT BLOCK
826	P9036556	HANDLE
829	P9036829	KNOB
830	P90361030	KNOB M10-1.5 X 50
831	PCAP17M	CAP SCREW M4-.7 X 10
832	PCAP01M	CAP SCREW M6-1 X 16
833	PSS24M	SET SCREW M5-.8 X 25
834	P4016734	SET SCREW
835	PSS86M	SET SCREW M10-1.5 X 45
836	P4016736	SCREW
837	PN03M	HEX NUT M8-1.25
838	PN09M	HEX NUT M12-1.75
839	P4016739	KEY
840	P90361040	WASHER
841	PRP06M	ROLL PIN 5 X 24
842	P51102	THRUST BEARING 51102
846	P4016746	BALL OILER 8MM



Follow & Steady Rests Breakdown

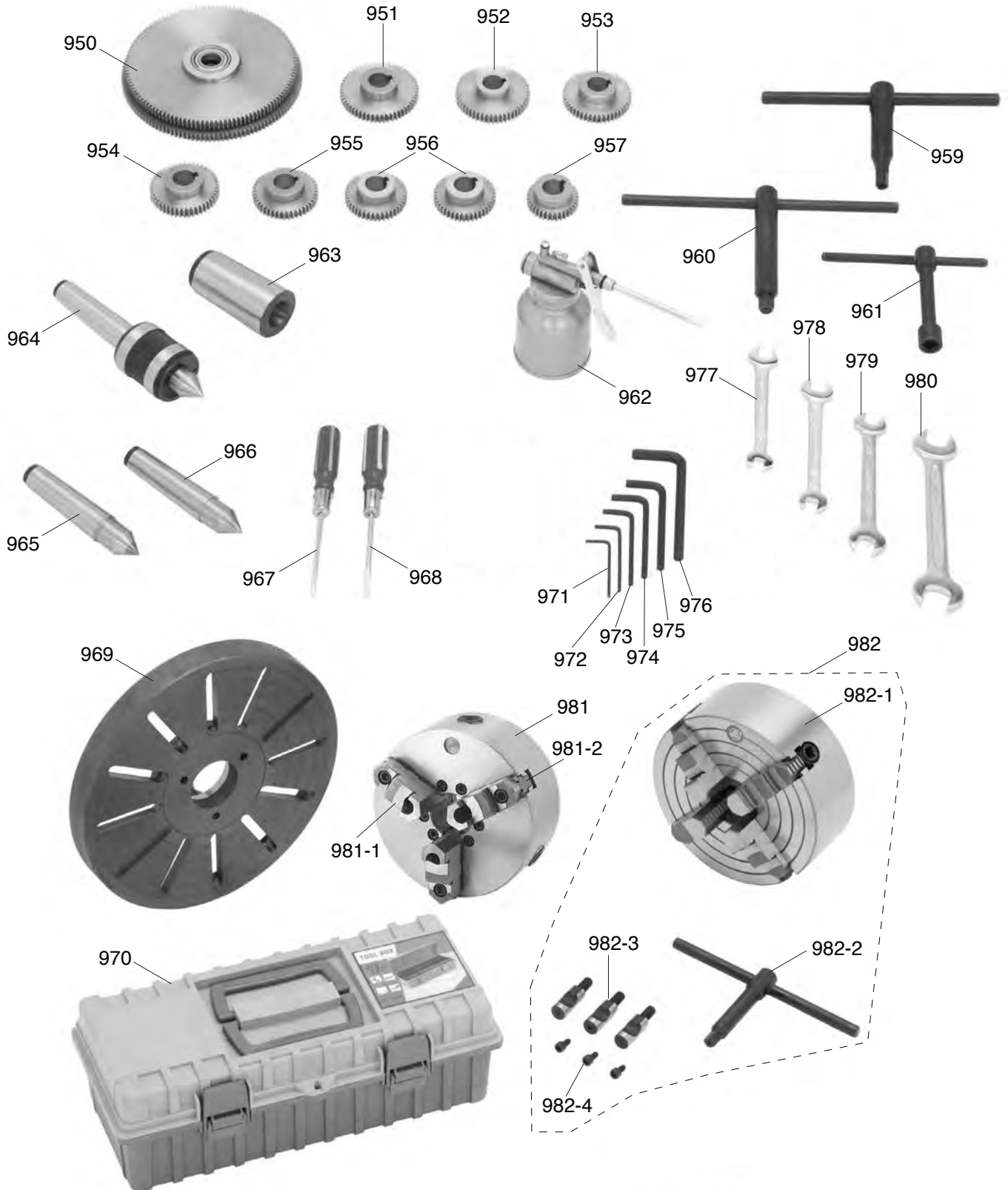


REF	PART #	DESCRIPTION
901	P4016801	KNOB
902	PRP64M	ROLL PIN 3 X 18
903	P4016803	BUSHING
904	P4016804	SCREW
905	P4016805	SLEEVE
906	P4016806	BRASS FINGER
907	PSS02M	SET SCREW M6-1 X 6
908	PN01M	HEX NUT M6-1
909	PSS25M	SET SCREW M6-1 X 20
910	P4016807	BASE CASTING
911	PCAP45M	CAP SCREW M8-1.25 X 45
912	P4016812	COMPLETE FOLLOW REST
920	P4016900	COMPLETE STEADY REST

REF	PART #	DESCRIPTION
921	P4016919	TOP CASTING
927	P4016907	LOCK KNOB
928	PN01M	HEX NUT M6-1
929	PSS25M	SET SCREW M6-1 X 20
930	PN01M	HEX NUT M6-1
931	PCAP07M	CAP SCREW M6-1 X 30
932	P4016912	PIVOT BOLT
933	P4016913	BASE CASTING
934	PN09M	HEX NUT M12-1.75
935	PW06M	FLAT WASHER 12MM
936	PSS02M	SET SCREW M6-1 X 6
937	P4016917	CLAMP PAD
938	P4016918	CLAMP SCREW



Accessories Breakdown



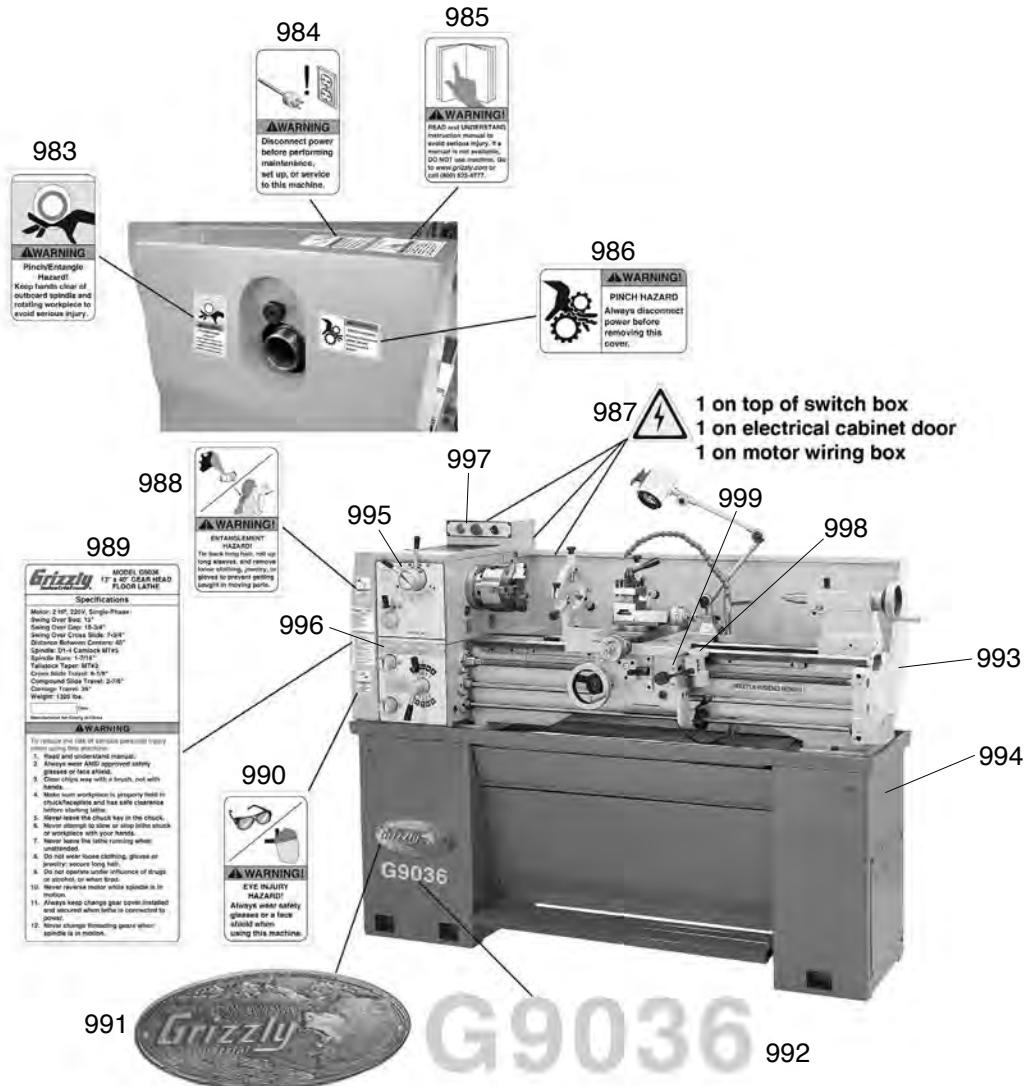
Accessories Parts List

REF	PART #	DESCRIPTION
950	P9036950	CHANGE GEAR 120/127T
951	P9036951	CHANGE GEAR 55T
952	P9036952	CHANGE GEAR 52T
953	P9036953	CHANGE GEAR 48T
954	P9036954	CHANGE GEAR 46T
955	P9036955	CHANGE GEAR 44T
956	P9036956	CHANGE GEAR 42T
957	P9036957	CHANGE GEAR 35T
959	P4016965	3-JAW CHUCK KEY
960	P4016948	CAM KEY
961	P4016947	TOOL POST WRENCH
962	P4016945	OIL CAN
963	P4016949	ADAPTER SLEEVE MT#5/3
964	P4016951	LIVE CENTER
965	P4016952A	DEAD CENTER MT#3 CARBIDE TIP
966	P4016952	DEAD CENTER MT#3 HSS TIP
967	P4016954	PHILLIPS SCREWDRIVER
968	P4016953	FLAT HD SCREWDRIVER
969	P4016934	FACEPLATE 12"

REF	PART #	DESCRIPTION
970	P9036970	TOOLBOX
971	PAW02.5M	HEX WRENCH 2.5MM
972	PAW03M	HEX WRENCH 3MM
973	PAW04M	HEX WRENCH 4MM
974	PAW05M	HEX WRENCH 5MM
975	PAW06M	HEX WRENCH 6MM
976	PAW08M	HEX WRENCH 8MM
977	PWR1012	WRENCH 10/12MM
978	PWR911	WRENCH 9/11MM
979	PWR1214	WRENCH 12/14MM
980	PWR1719	WRENCH 17 X 19
981	P9036981	3-JAW CHUCK W/JAWS
981-1	P9036981-1	REVERSIBLE TOP JAW
981-2	P9036981-2	STD JAWS FOR 3-JAW CHUCK
982	P4016925	4-JAW CHUCK KIT
982-1	P9036982-1	4-JAW CHUCK W/JAWS
982-2	P9036982-2	4-JAW CHUCK KEY
982-3	P9036982-3	CAMLOCK STUD (3-PC)
982-4	P9036982-4	CAM STUD SCREW



Labels Breakdown



REF	PART #	DESCRIPTION
983	P9036983	OUTBOARD ENTANGLE LABEL
984	P9036984	DISCONNECT 220V LABEL
985	P9036985	READ MANUAL LABEL
986	P9036986	GEAR PINCH LABEL
987	PLABEL-14	ELECTRICITY LABEL
988	P9036988	ENTANGLEMENT LABEL
989	P9036989	G9036 MACHINE ID LABEL
990	P9036990	GLASSES/FACE SHEILD LABEL
991	G8588	GRIZZLY NAMEPLATE

REF	PART #	DESCRIPTION
992	P9036992	G9036 MODEL # LABEL
993	PPAINT-11	"PUTTY" TOUCH-UP PAINT
994	PPAINT-1	"GRIZZLY GREEN" TOUCH-UP PAINT
995	P9036995	HEADSTOCK FACE PLATE
996	P9036996	GEARBOX FACE PLATE
997	P9036997	CONTROL PANEL FACE PLATE
998	P9036998	THREAD DIAL SCALE
999	P9036999	HALF-NUT ENGAGE LABEL

WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or www.grizzly.com to order new labels.

