



# G2891 PARTS LIST

Ref. #	Part #	Description	Ref. #	Part #	Description
1	P2891001	Cutting Tool	38	P2891038	Spindle Rod
2	P2891002	Cutting Tool Collar	39	P2891039	Stylus
3	PSS21M	Setscrew M8-1.25 x 25	40	PSB27	Cap Screw 5/8"-11x 2 1/2"
4	P2891004	Arbor	41	P2891041	Support Bracket
5	PS14M	Phillips® M6-1.0 x 12	42	PB08M	Hex Bolt M6-1.0 x 20
6	PLW04M	Lock Washer 8mm	43	PS02	Phillips® 1/4"-20 x 3/4"
9	PSB26M	Cap Screw M6-1.0 x 12	44	P2891044	Left Sleeve
10	PSS04M	Setscrew M6-1.0 x 12	45	P2891045	Rear Spindle Rail
11	PN01M	Hex Nut M6-1.0	46	P2891046	Steel Tube
12	P2891012	Front Mounting Plate	47	P2891047	Control Shaft Sleeve
13	P2891013	Brass Packing Sheet	48	PSS21M	Setscrew M8-1.25 x 25
13-1	P2891013-1	Brass Packing Sheet	49	P2891049	Longit. Feed Handwheel
14	PSS03M	Setscrew M6-1.0 x 8	50	PR11M	Retaining Ring 25mm
15	PSS20M	Setscrew M6-1.25 x 8	51	P2891051	Head Center
16	P2891016	Pulley	52	P2891052	Center Post
17	PR07M	Retaining Ring 18mm	53	P2891053	Control Screw
18	P2891018	Cable	54	PN09M	Hex Nut M12-1.75
19	PB03M	Hex Bolt M8-1.25 x 16	55	P2891055	Cross-slide Handwheel
20	P2891020	Spring	56	P2891056	Clamping Plate
21	PN03M	Hex Nut M8-1.25	57	P2891057	Packing Sheet
22	P2891022	Feed Panel Label	58	P2891058	Sleeve
23	P2891023	Carriage Block	59	P2891059	Template Support Bracket
24	PSB42M	Cap Screw M6-1.0 x 85	60	PS16M	Phillips® M8-1.25 x 16
25	P2891025	Control Rod	62	PW02	Flat Washer - 3/8"
26	P2891026	Special Head Bolt	63	PLW04	Lock Washer - 3/8"
27	PSS04M	Setscrew M6-1.0 x 12	64	PB28M	Hex Bolt M8-1.25 x 60
28	P2891028	Carriage Stop Clip	65	PB28M	Hex Bolt M8-1.25 x 60
29	P2891029	Front Spindle Rail	68	P2891068	Packing Block
30	P2891030	Main Body	69	PB07M	Hex Bolt M8-1.25 x 25
31	P2891031	Shaft Sleeve	70	P2891070	Right Sleeve
32	P2891032	Spindle Plate	71	P2891071	Adjustment Shaft
33	PLW04M	Lockwasher 8mm	77	P2891077	Tail Center
34	PS15M	Phillips® M5-0.8 x 15	78	P2891078	Center Sleeve
35	P2891035	Copying Block	79	P2891079	Knob
36	PSB43M	Cap Screw M6-1.0 x 38	83	P2891083	Copy Block Plate
37	PSS03M	Setscrew M6-1.0 x 8	84	P2891084	Mounting Plate 5/8" - 11