



MODEL G8734 STEP BUMPER HITCH RECEIVER INSTRUCTIONS

!WARNING

1. The Model G8734 was designed to mount to the underside of a step bumper and to receive a 2" x 2" hitch device. **NEVER** use this product for any purpose it was not designed for.
2. Know your load and tongue weight! **NEVER** exceed the gross load towing capacity or the tongue weight capacity of the step bumper or hitch receiver.
3. When mounting hitch receiver, use only hardened fasteners that are rated for at least the maximum capacities of the hitch receiver and the step bumper.
4. **ALWAYS** attach load-appropriate safety chains to the load and through the hitch receiver chain loops.
5. **ALWAYS** thoroughly inspect each component of the towing assembly for damage or any unsafe condition before attaching a load. If you are in doubt about the safe operation of any of these towing devices, **DO NOT** use them.
6. If you do not have experience towing loads with your vehicle, **WE STRONGLY RECOMMEND** that you read books or get professional help before towing any load. Grizzly will not be held liable for accidents caused by lack of training or failure to follow safe towing practices.

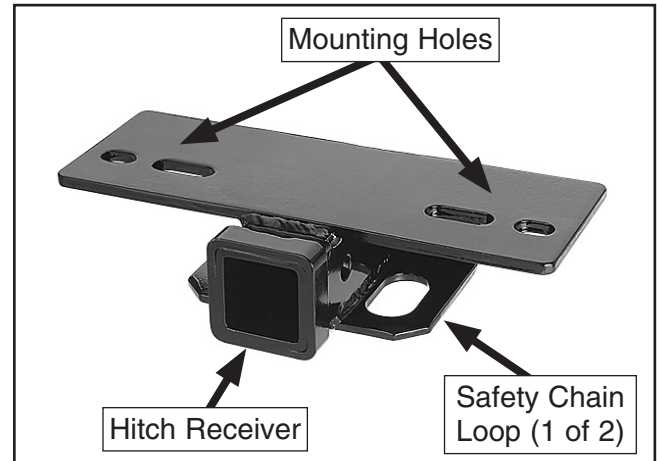


Figure 1. Model G8734 step bumper hitch receiver.

Specifications

Maximum Load Towing Capacity	5000 lbs.
Maximum Tongue Weight Capacity.....	500 lbs.
Hitch Receiver Size	2" x 2"
Number of Safety Chain Loops	2
Number of Mounting Holes	4
Mounting Hole Dimensions	2 @ 3/4" x 1", 2 @ 3/4" x 1 3/4"
Mounting Plate Dimensions.....	4 7/8"W x 14"L
Construction ...	Formed & Welded 3/8" Steel Plate
Weight	14 1/2 lbs.

If you need help with your new step bumper hitch receiver, call our Tech Support at: (570) 546-9663.

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Mounting

1. Center the hitch receiver under the step bumper and mark the location of the mounting holes.

—If necessary, drill holes in the step bumper to match all four mounting holes in the hitch receiver.

2. Use hardened $\frac{1}{2}$ " steel bolts, flat and lock washers, and hex nuts, to attach the hitch receiver to the step bumper, as shown in **Figure 2**.

Note: We *STRONGLY* recommend that you use a medium thread lock product on the bolt threads to keep the fasteners from coming loose during towing.

WARNING

To avoid having the hitch receiver break loose from the step bumper during towing, you must use fasteners in all four mounting holes to attach the hitch receiver to the step bumper.

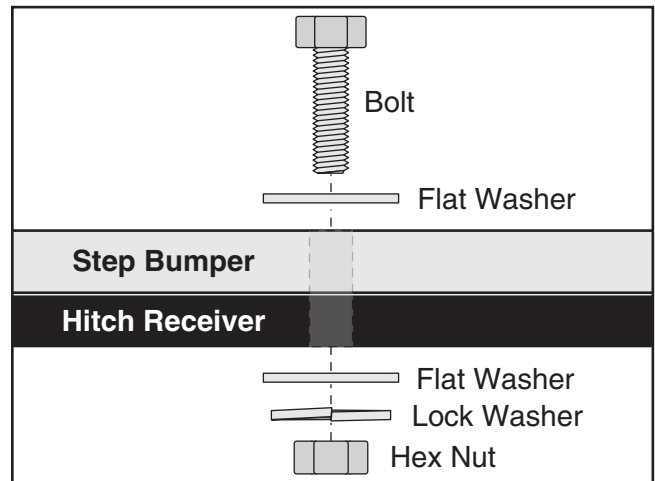


Figure 2. Fastener configuration for attaching the hitch receiver to the step bumper.

